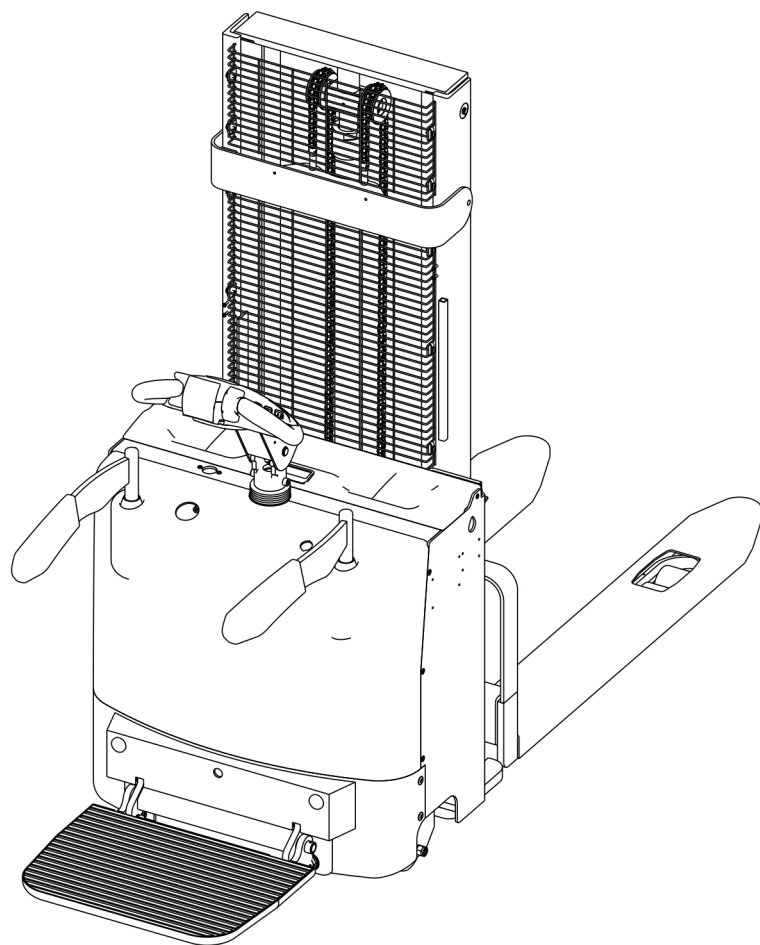




CL15E-B

Electric pallet-stacking truck

电动托盘堆垛车

Parts list 零件目录

20250410 V05

PARTS ORDERING INSTRUCTIONS

HOW TO ORDER

When you order, supply the part number, quantity, model and serial numbers of your machine. Supplying this information will assure prompt, efficient handing of your order.

Since your dealer carries many parts in stock and maintains up-to-date prices on all parts, he will be able to process your order immediately. If, for some reason, the part is not in stock, he will order it from the factory. In either event, he maintains a current file of service manuals, which give all available parts ordering or technical information.

WHERE TO ORDER

Always order parts from the dealer who sold you your truck. If it is necessary for the dealer to order parts from the factory, he is able to get prompt service for you. Parts are shipped in accordance with shipping instructions given on the order.

INSTRUCTIONS FOR RETURNING PARTS

Under NO CIRCUMSTANCES will parts be accepted at the factory for credit without prior approval. We cannot accept responsibility for parts returned without authorization.

If you have some parts which must be returned, contact your dealer. If he believes parts should be returned, he will arrange for authorization to return the parts.

CHANGES

When changes are made to the machine, revised pages for this manual will be issued. These pages must be inserted in your parts manual as soon as they are received.

Failure to keep your parts manuals up to date will result in confusion and may cause you to order wrong parts.

零件订购说明

如何订购

当您订购的时候，您需要提供叉车零件的编号，数量，型号和序列号。提供这些信息能够保证您的订购更加的高效。

因为您的经销商有很多零件的存货，而且需要保持所有零件的价格是最新的，所以他会尽快地处理您的订购需求。假如因为某些原因，存货中没有这个零件，那么他会从公司订货。无论怎样的情况，他手里都会有一份服务手册文件，它能提供所有可用的零件的订购信息或者技术信息。

订购地点

当您需要订购零件时，请到销售给您叉车的经销商那里订购。如果经销商有必要从公司订购零件，他能为您提供快捷的服务。根据您的订购信息，零件和它对应的操作说明会一起装好。

零件的退还说明

一般情况下，因为信用的关系，退还的零件没有事先的同意，是不会被公司认可的。我们不会对没有经过授权但退还过来的零件负责。

如果您有一些零件一定要退还，请联系您的经销商。若经销商确认零件可以退还，则其会安排授权要退还的零件。

技术修改

当叉车技术有修改时，这本手册的修正页会重新发行。当您拿到这些修正页时，您一定要立即把它们插入到您的零件手册中。若没有及时的更新您的零件手册，则可能会导致您订购、维护等方面的错误。

GENERAL INFORMATION

INDEX

This parts manual is arranged for easy identification of parts .The index at the front of the catalog gives location of major groups and assemblies.

PART LIST

The Item, describes the item on the Figure you are looking at. The Part No. is a numerical description of the item and the part ordering number. The Description is a description of the part number in alphabetical form. The Qty is the quantity used on the machine. The Applied Date is a description when the part is applicable.The Remark is the explanation of the part for a supplement such as the model the capability, the characteristic etc.

HOW TO READ PARTS MANUAL

HELP 1:

Item	Part No	Description	Qty	Applied Date	Remark
------	---------	-------------	-----	--------------	--------

A →

1		02.XDC.3556	Battery	1		24V/20AH
1		02.XDC.3557	Battery	1		24V/30AH
1		02.XDC.3558	Battery	1		24V/40AH
2		03.0132	Screw M5×8	5		

B →

7		03.0245	Nut M12	2		
8		03.04790	Spring	2		
9	01	30.01.6685	Wheel Frame	1	-210125	
9	02	40.11.048	Wheel Frame	1	210125-	

C →

6		02.KSCX.0001	Cover	1		
7		03.0243	Nut M10	2		Cancel
8		40.11.040	Roller	2		
9		03.1088	Bolt M10×60	2		

D →

3		33.054.0001	Frame (550)	1		
3		33.054.0002	Frame (685)	1		
4		03.02393	Screw M6×16	6		
5		40.18.005	Shaft (550)	1		
5		40.15.044	Shaft (685)	1		

E →

6		33.036.0007	Push Rod Welding	2		For 1800Kg
7		03.0691	Bushing Φ19×Φ16×15	4		
8		03.0305	Round Pin Φ5×30	10		

A:The part of Index 1 is Optional.

B:The part of Index 9 has an Applicability, because it's our policy to constantly improve our products.

C:The part of Index 7 indicates that the part is cancelled. Note the version number when ordering.

D:The part of Index 3 indicates that the frame welds have different specifications, 550 or 685 indicates the outer width of the forks. Index 5 indicates the parts used for the outer width of the forks.

E:The part of Index 6 indicates that the part is used for model with load capacity of 1800KG.

1. Record by time

– 210125 : Ending on January 25, 2021.

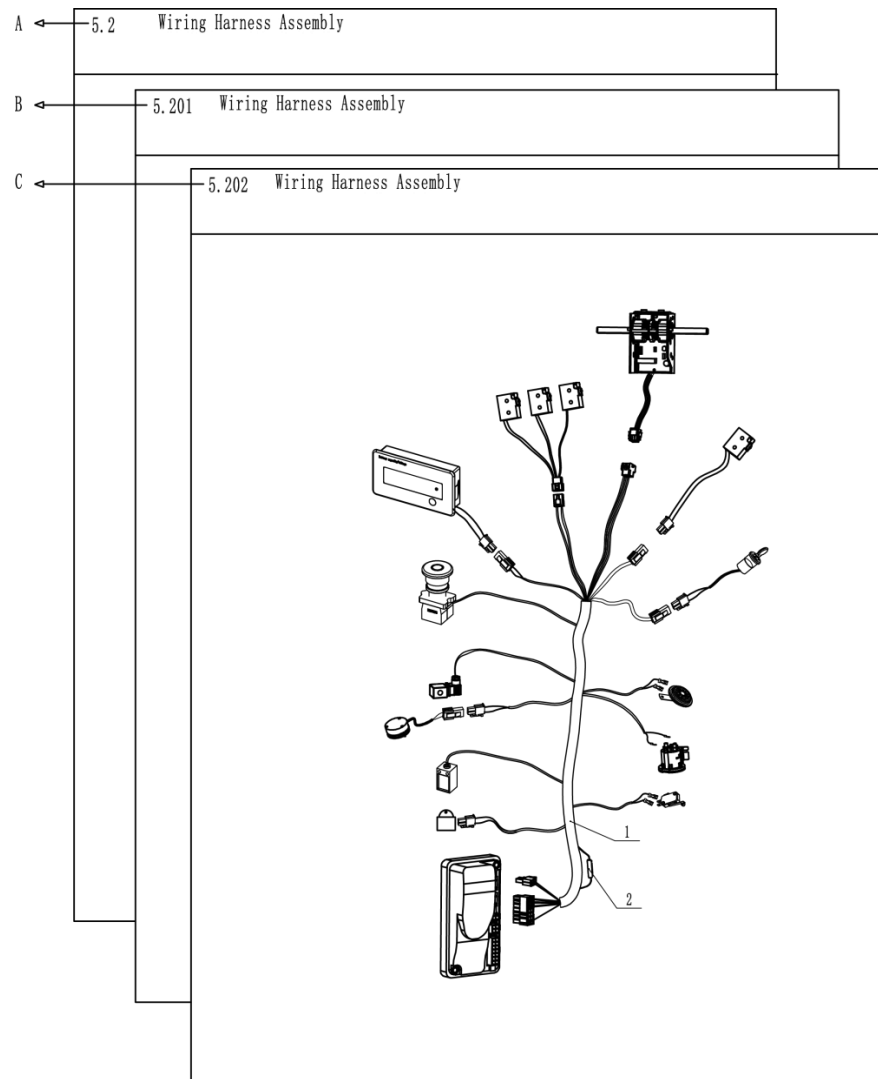
210125- : Beginning on January 25, 2021.

2. Record by serial number

01 : Ending at 01

02 : Starting at 02

HELP 2:



A:Section 5.2 is the original version.

B:Section 5.201 is the version that some parts in the Section 5.2 have been changed.

C:Section 5.202 is the version that some parts in the Section 5.201 have been changed.

When you order, Please locate specific parts information of your truck by the Applied Date of parts in each version.

概要
目录

将零件目录分组成几个易识别的部分，并把主要结构和总成放置在索引目录中。

零件明细表

Item 描述的是在插图上，您想要找的项目。**Part No.**是零件的一系列描述和它的订购号码。**Description** 是用文字的形式描述零件的号码。**Qty** 代表的是零件在叉车上使用的数量。**Applied Date** 表示的是零件适用的时间范围。**Remark** 是用来补充说明零件信息(例如车型、性能和特征等)。

怎么读取零件明目录

帮助 1:

Item 序号		Part No 代码	Description 名称		Qty 数量	Applied Date 适用日期	Remark 备注
A	1	02.XDC.3556	Battery	锂电池	1		24V/20AH
	1	02.XDC.3557	Battery	锂电池	1		24V/30AH
	1	02.XDC.3558	Battery	锂电池	1		24V/40AH
	2	03.0132	Screw M5×8	螺钉	5		
B	7	03.0245	Nut M12	螺母	2		
	8	03.04790	Spring	弹簧	2		
	9	01 30.01.6685	Wheel Frame	轮架	1	-210125	
	9	02 40.11.048	Wheel Frame	轮架	1	210125-	
C	6	02.KSCX.0001	Cover	前盖板	1		
	7	03.0243	Nut M10	螺母	2		Cancel/取消
	8	40.11.040	Roller	滚子	2		
	9	03.1088	Bolt M10×60	螺栓	2		
D	3	33.054.0001	Frame(550)	车架	1		
	3	33.054.0002	Frame(685)	车架	1		
	4	03.02393	Screw M6×16	螺钉	6		
	5	40.18.005	Shaft(550)	支撑轴	1		
	5	40.15.044	Shaft(685)	支撑轴	1		
E	6	33.036.0007	Push Rod Welding	推杆	2		For 1800Kg
	7	03.0691	BushingΦ19×Φ16×15	复合套	4		
	8	03.0305	Round PinΦ5×30	弹性圆柱销	10		

A: 序号 1 表示该零件有几个品种可供您的选择。

B: 序号 9 表示该零件有一个适用的时间范围。这是因为我们在不断地进行产品的升级。

C: 序号 7 表示该零件取消，订购时注意版本号。

D: 序号 3 表示车架焊接体有不同的规格，550 或 685 表示货叉的外宽。序号 5 表示配用于货叉外宽的零部件。

E: 序号 6 表示该零件配用载重 1800KG 车型。

1. 用时间记录

- **210125** : 截止到 2021 年 01 月 25 日

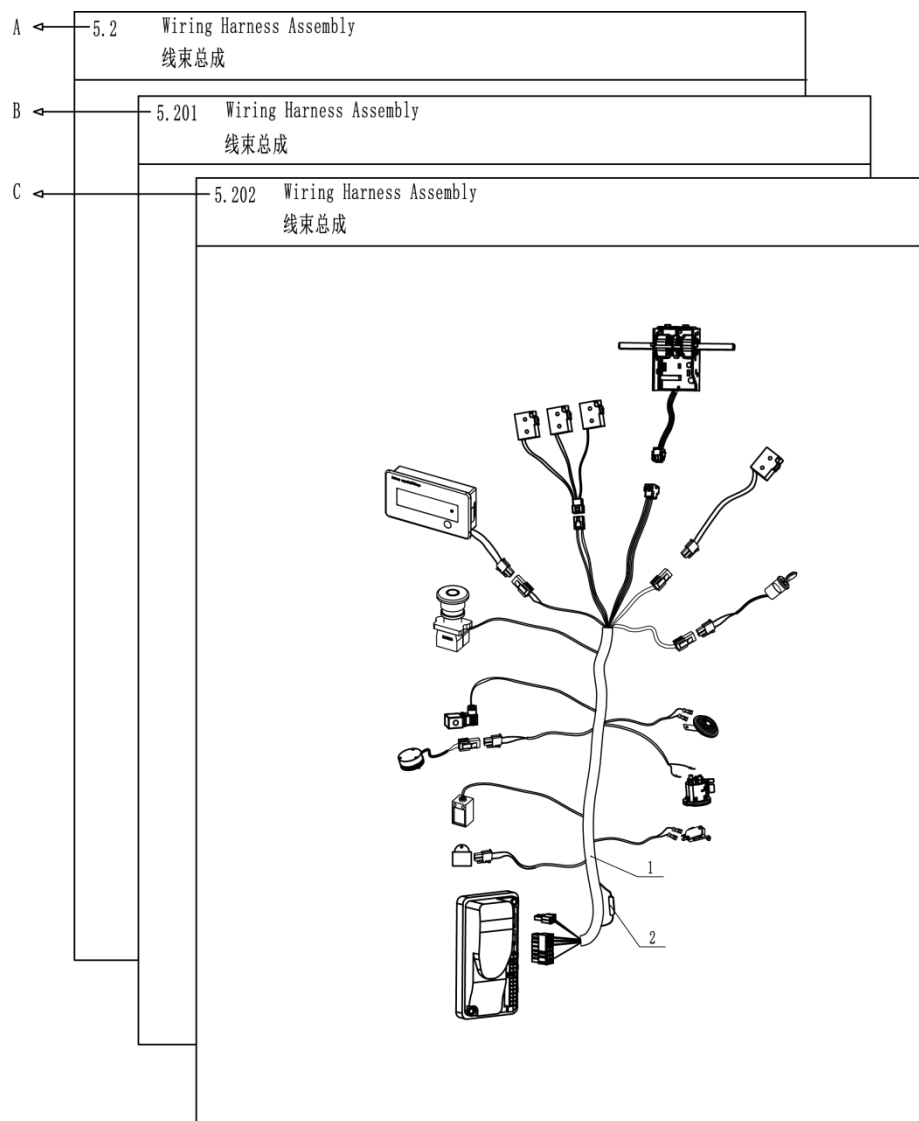
210125- : 起始于 2021 年 01 月 25 日

2. 用序列号记录

01 : 截止序列号 01

02 : 起始序列号 02

帮助 2:



A: 章节 5.2 表示原始版本;

B: 章节 5.201 表示在原始版本 (章节 5.2) 上零件有所变更;

C: 章节 5.202 表示在变更版本 (章节 5.201) 上零件有所变更。

当您订购零件时, 请根据每个版本中零件的适用时间来判断您所选购车型的零件信息。

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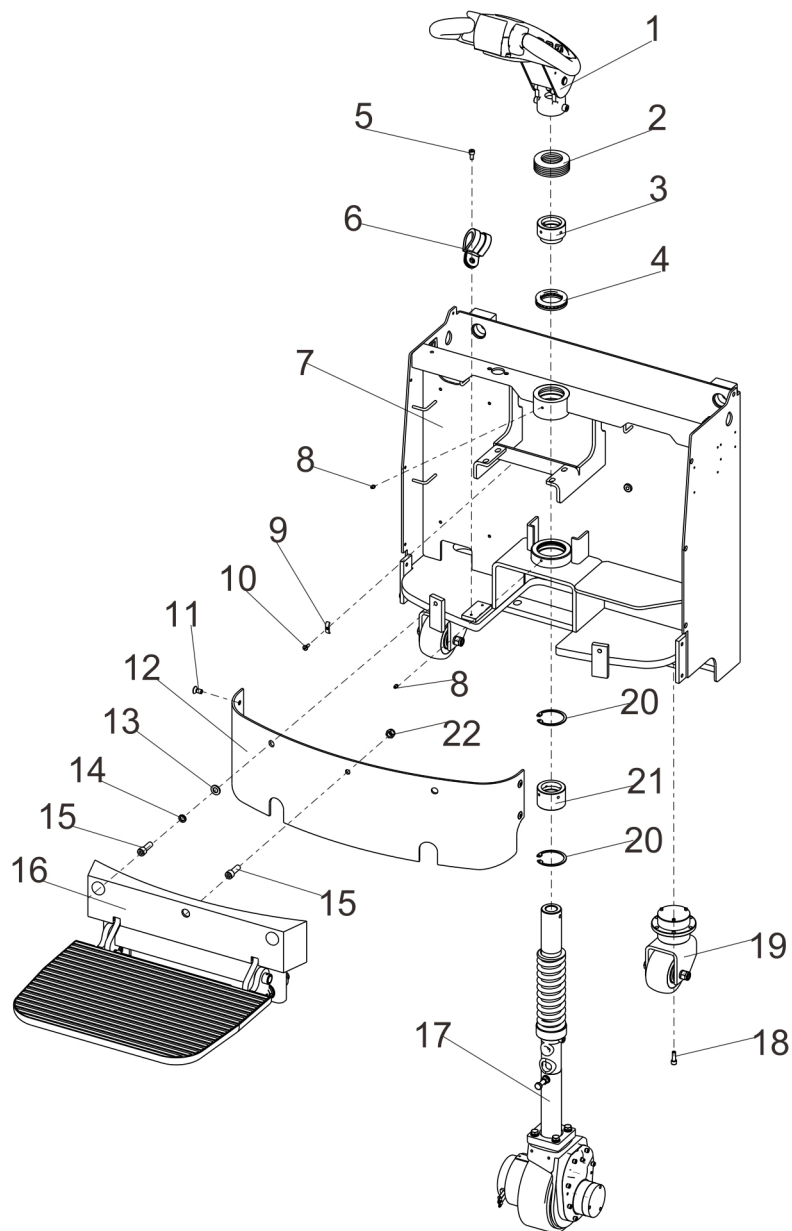
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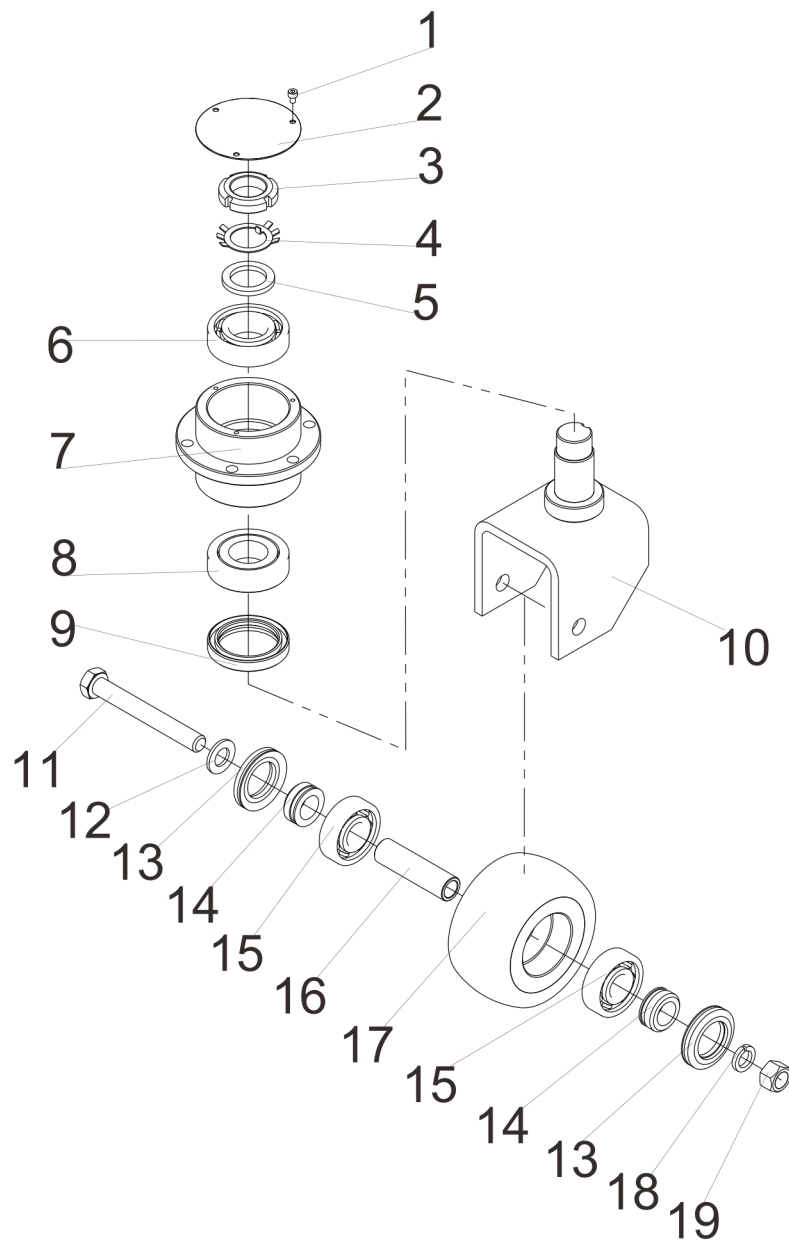
修订记录

版 本	修订人	更改编号	修订事项
20240520 V01	祝垠		首次发布；
20250118 V02	祝垠		1. 10 面罩总成序号 2 电瓶盖（54302000400）更新为电瓶盖（54302000552）。
20250305 V03	莫敏萍	20250215001	1. 301 新增 71501000169 手柄头总成；新增 1.6 手柄头总成，4. 5、4. 6、4. 7 线束总成；
20250315 V04	史卫卫		1. 801 中序号 11 中 52101000030 驱动更换为 52101000114 驱动； 1. 901 中，序号 A 中 52101000030 驱动更换为 52101000114 驱动；序号 20 中 30601050004 平键销更换为 30601050006 平键销；序号 21 中 52201150006 齿轮更换为 52201150011 齿轮；序号 22 中 52202120004 齿轮更换为 52202120013 齿轮；序号 23 中 30701017001 轴承更换为 30701017003 轴承；序号 26 中 52105000008 齿轮箱更换为 52105000068 齿轮箱； 2. 101 序号 4 中 30201080004 螺钉更换为 30201080004 螺钉；序号 34 中 53102000002 链条更改为 53102000014 链条； 2. 201 中，增加 2. 1 米、2. 2 米、2. 3 米、2. 4 米 2. 8 米、2. 9 米、3. 1 米、3. 2 米、3. 3 米、3. 4 米、3. 5 米、3. 6 米、3. 7 米、3. 8 米、3. 9 米、4 米规格；
20250410 V05	莫敏萍		根据电气系统更新 4. 101 电气总成；

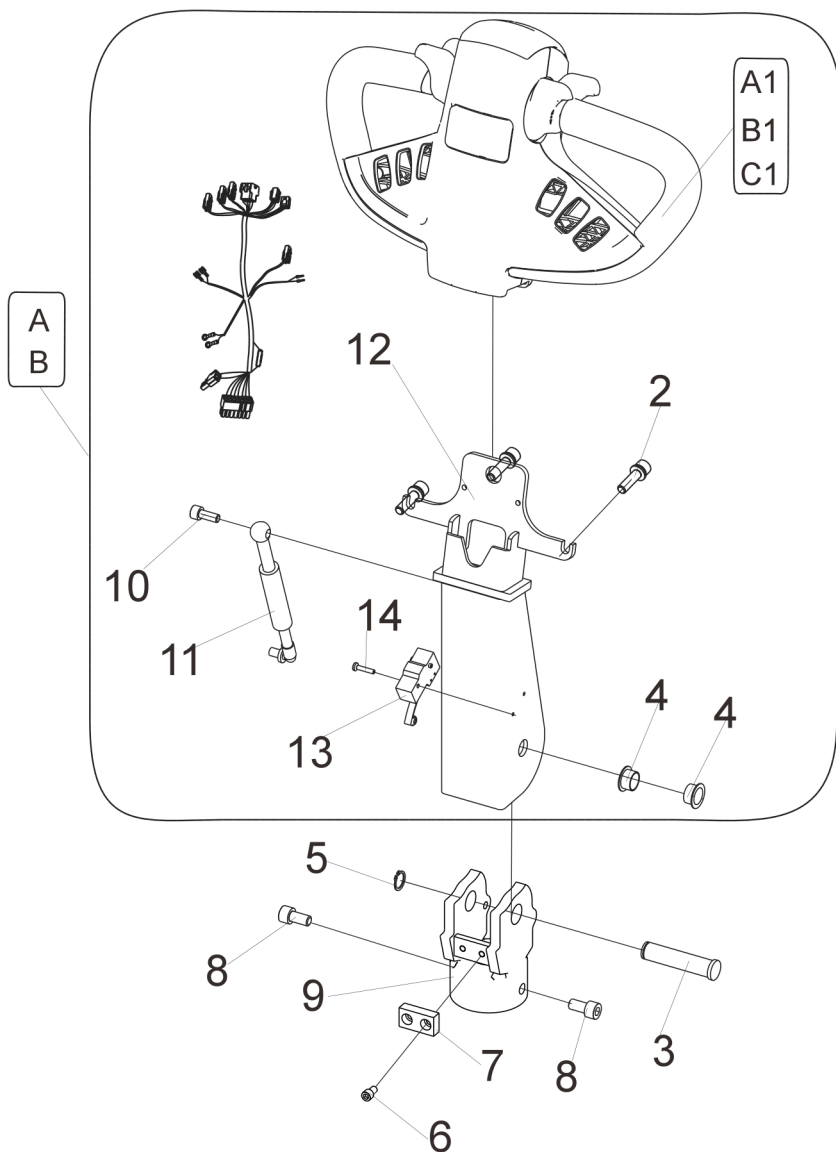
1.1 Distribution Box Assembly
配电箱总成



Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
1	20302020256	Operating Handle Assembly 操作手柄组件	1		
1	20302020420	Operating Handle Assembly (Combination lock power off meter) 操作手柄组件 (密码锁/不带电量表)	1		
2	54307000001	Dust Cover 防尘罩	1		02.01.2134
3	54303000010	Bush 衬套	1		02.01.2116
4	30704055002	Bearing 轴承	1		30.06.ZC.001
5	30201080028	Screw M8×16 螺钉	1		
6	54101000038	Band R型箍	1		03.0600
7	20102011474	Distribution Box 配电箱	1		
8	30821006001	Oil Cup M6 油杯	2		03.0505
9	54101000051	Protective Cover Clip 防护罩夹	2		40.31.153
10	30211060008	Screw M6×16 螺钉	2		03.0228
11	30251100021	Screw M10×20 螺钉	4		03.0103
12	20202002691	Cover 后盖	1		30.01.1997
13	30411120003	Spring Washer Φ12 弹垫	2		03.0015
14	30401120001	Flat Washer Φ12 平垫	2		03.00514
15	30201120003	Screw M12×35 螺钉	3		03.01721
16	20302010441	Pedal Assembly 踏板总成	1		
17	20102020021	Long Axis Component 长轴组件	1		
18	30201080024	Screw M8×25 螺钉	12		03.01562
19	51231000016	Balance Wheel Assembly 平衡轮组件	2		82.22.005
20	30421700001	Ring Φ70 挡圈	2		03.0033
21	54303000009	Guide Sleeve 导向套	1		02.01.2115
22	30311120001	Nut M12 螺母	1		03.0820

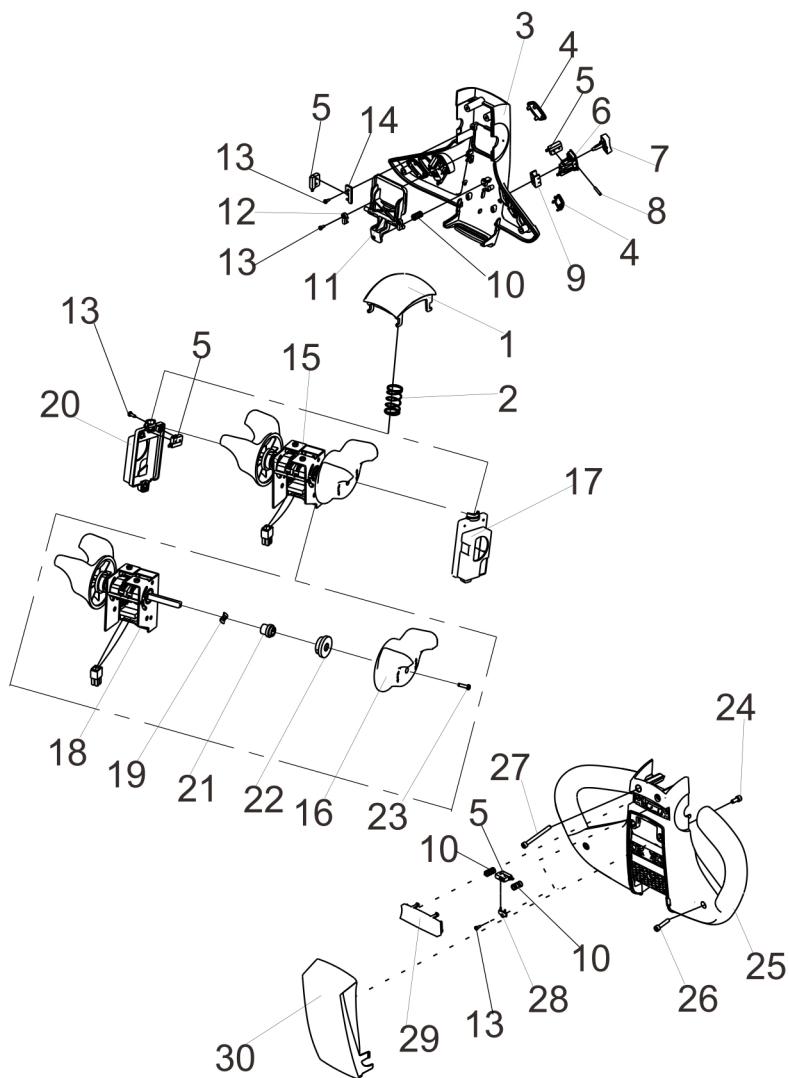
1.2		Balance Wheel Assembly 平衡轮组件								
				Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注	
				A		51231000016	Balance Wheel Assembly 平衡轮组件	1		82.22.005
				1		30201040012	Screw M4×6 螺钉	3		03.0127
				2		20201000751	Dust Cover 防尘盖	1		30.01.1050
				3		30331270001	Nut M27×1.5 圆螺母	1		03.0290
				4		30431270001	Washer Φ27 垫圈	1		03.0528
				5		50301280001	Washer 垫片	1		30.01.1175
				6		30701030004	Bearing 6206 轴承	1		03.90.017
				7		20201001998	Balance Wheel Seat 平衡轮座	1		30.01.1752
				8		30706030002	Bearing 7206 轴承	1		03.90.040
				9		30802045001	Oil Seal 45×62×9 油封	1		03.04890
				10		20101010088	Wheel Frame 轮架	1		33.0168
				11		30101140023	Bolt M14×110 螺栓	1		03.0362
				12		30401140003	Flat Washer Φ14 平垫	1		03.0045
				13		54307000006	Dust Ring 防尘圈	2		02.01.3333
				14		20201000779	Lateral Pad 侧垫	2		30.01.2206
				15		30701020006	Bearing 6304 轴承	2		03.90.036
				16		50301200014	Axle Sleeve 轴套	1		30.01.1173
				17		51241000046	Balance Wheel 平衡轮	1		02.LZ.0133
				18		30411140002	Lock Washer Φ14 弹垫	2		03.0016
19		30311140001	Nut M14 螺母	1		03.0246				

1.301 Operating Handle Assembly
操作手柄组件



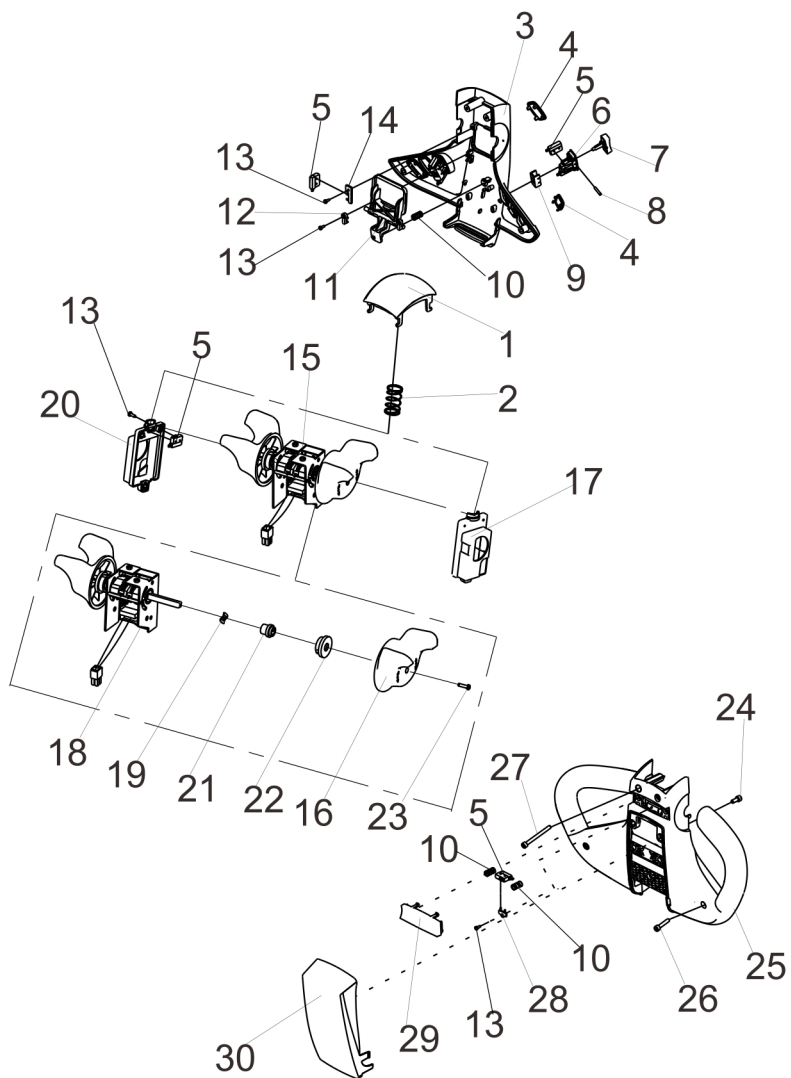
Item 序号		Part No. 代码	Description 名称		Qty 数量	Applied Date 适用日期	Remark 备注
A		20302020256	Operating Handle Assembly	操作手柄组件	1		
A1		71501000051	Handle head assembly	手柄头总成	1		
B		20302020420	Operating Handle Assembly (Combination lock power off meter)	操作手柄组件 (密码锁/不带电 量表)	1		
B1		71501000065	Operating Handle Assembly (Combination lock power off meter)	手柄头总成 (密码锁/不带电量 表)	1		
C1		71501000169	Handle head assembly	手柄头总成 (刷卡器蓝牙指纹 三合一)	1	250305-	
2		30201080022	Screw M8×20	螺钉	3		03.0817
3		50106170003	Axle	轴	1		30.01.6254
4		54001000021	Composite Sleeve	复合套	2		03.0456
5		30421170001	Ring Φ17	挡圈	1		03.0063
6		30201060019	Screw M6×8	螺钉	2		03.0146
7		54316000031	Crash Pad	防震垫	1		02.01.2128
8		30201100022	Screw M10×20	螺钉	2		03.0163
9		20202000603	Connector	联接头	1		30.01.1236
10		30201080004	Screw M8×20	螺钉	1		03.01550
11		50407000005	Gas Spring	气弹簧	1		02.QTH.2122
12		55221000007	Handle Lever	手柄杆	1		82.02.013
13		70103000001	Switch	微动开关	1		02.01.2182
14		30211040010	Screw M4×20	螺钉	2		03.0221

1.4 Handle head assembly
手柄头总成

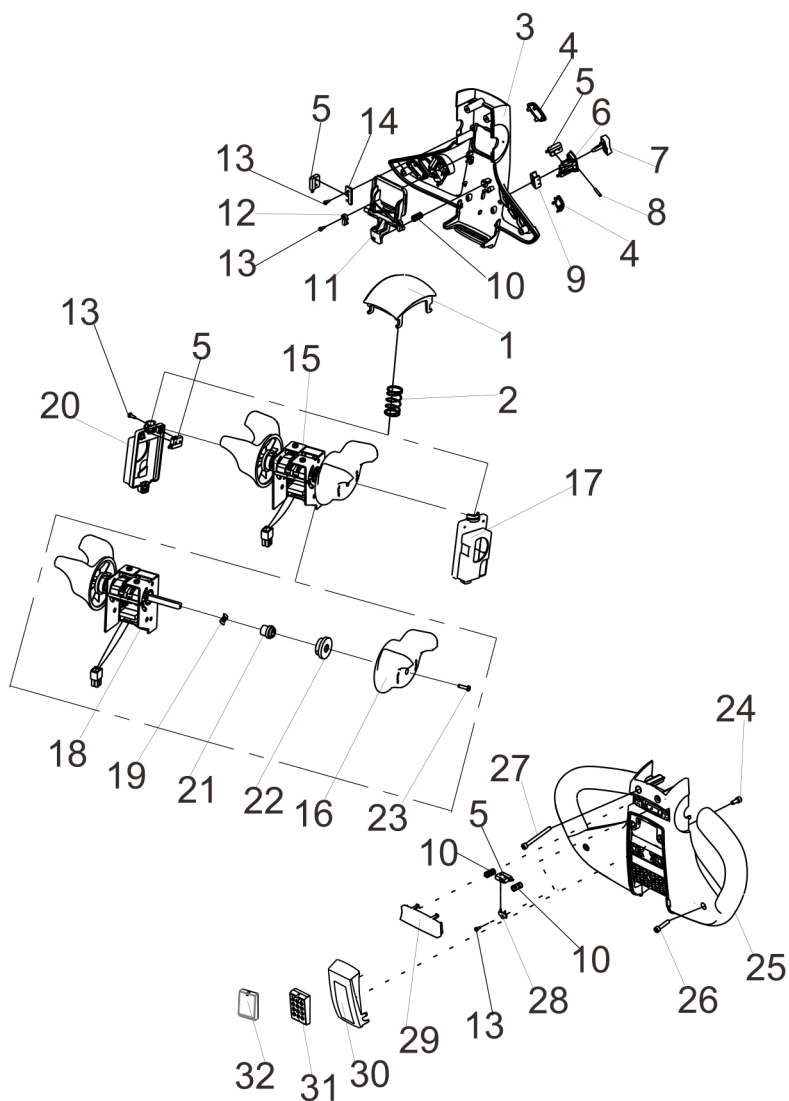


Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
A1	71501000051	Handle head assembly 手柄头总成	1		
1	71511000015	Belly Switch 肚皮开关	1		16.0038
2	71511000016	Spring 弹簧	1		03.0725
3	71511000001	Upper Cover 上盖	1		02.01.31770
4	71511000014	Button Plug 按钮堵头	1		02.01.317725
5	70103000006	Micro Switch 微动开关	4		
6	71511000007	Lift Button Base 升降按钮底座	7		02.01.317718
7	71511000004	Lift Button 升降按钮	2		02.01.317721
8	71511000017	Cylindrical Pin 圆柱销	2		03.0760
9	73109000011	Fixing Sleeve 固定套	2		30.01.3427
10	71511000018	Spring 弹簧	1		03.0726
11	71511000005	Horn Button 喇叭按钮	3		02.01.317723
12	71511000345	Button Clip 按钮卡子	1		02.01.317724
13	30231030002	Screw ST2.9×9.5 螺钉	2		02.SB.PJ.0012
14	71511000107	Install The Card 安装卡	2		02.SB.PJ.0006
15	70132000105	Accelerator Assembly 加速器总成	1		02.01.2155
16	71511000115	Knob 旋钮	1		02.SB.PJ.0027
17	71511000013	Bracket Right 支架右	2		30.01.3424
18	70132000001	Accelerator 加速器	1		02.01.2151
19	30431080001	Wave Washers 波形垫圈	1		03.0735
20	71511000012	Bracket Left 支架左	2		30.01.3423
21	71511000112	Shaft Sleeve 轴外套	1		30.01.3426
22	71511000113	Shaft Jacket 轴外套	2		02.SB.PJ.0025
23	30211030008	Screw M3×12 螺钉	2		03.05364
24	30201050009	Screw M5×12 螺钉	2		03.0131
25	71511000002	Lower 下盖	2		02.01.31772
26	30201050017	Screw M5×25 螺钉	1		03.01410
27	30201050019	Screw M5×55 螺钉	2		03.0751

1.4	Handle head assembly 手柄头总成
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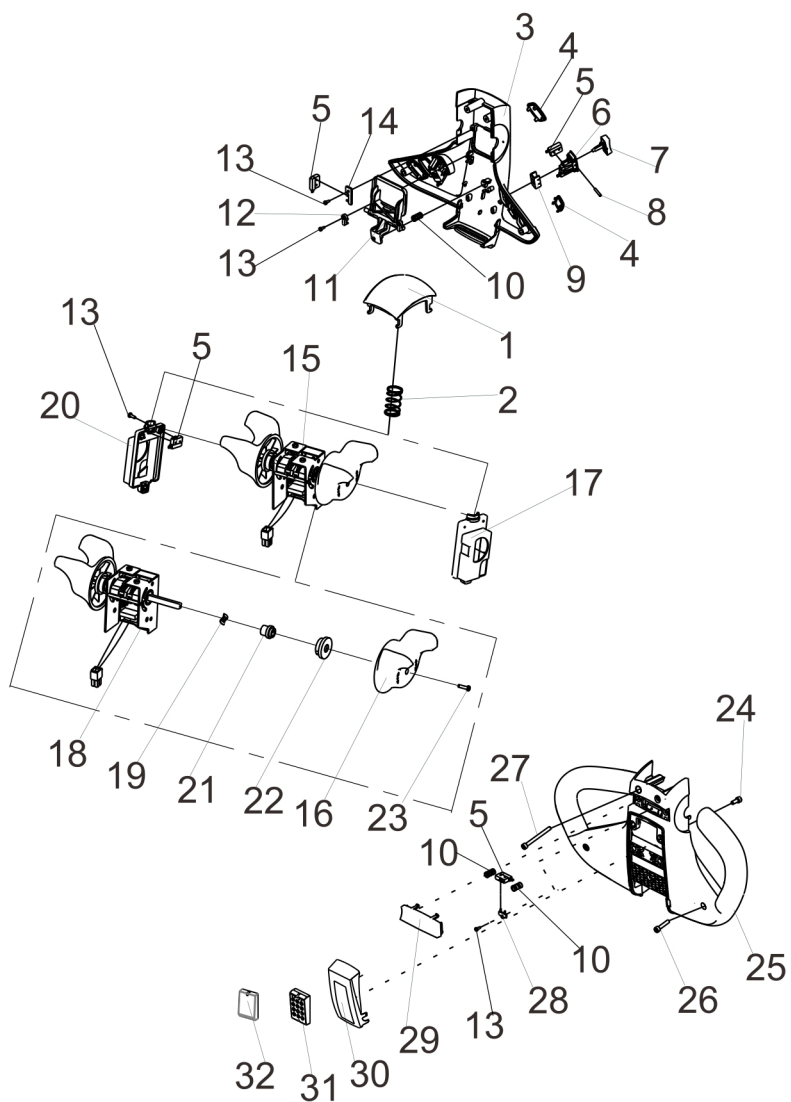
[illegible]

1.5 Handle head assembly(Combination lock power off meter)
手柄头总成(密码锁/不带电量表)

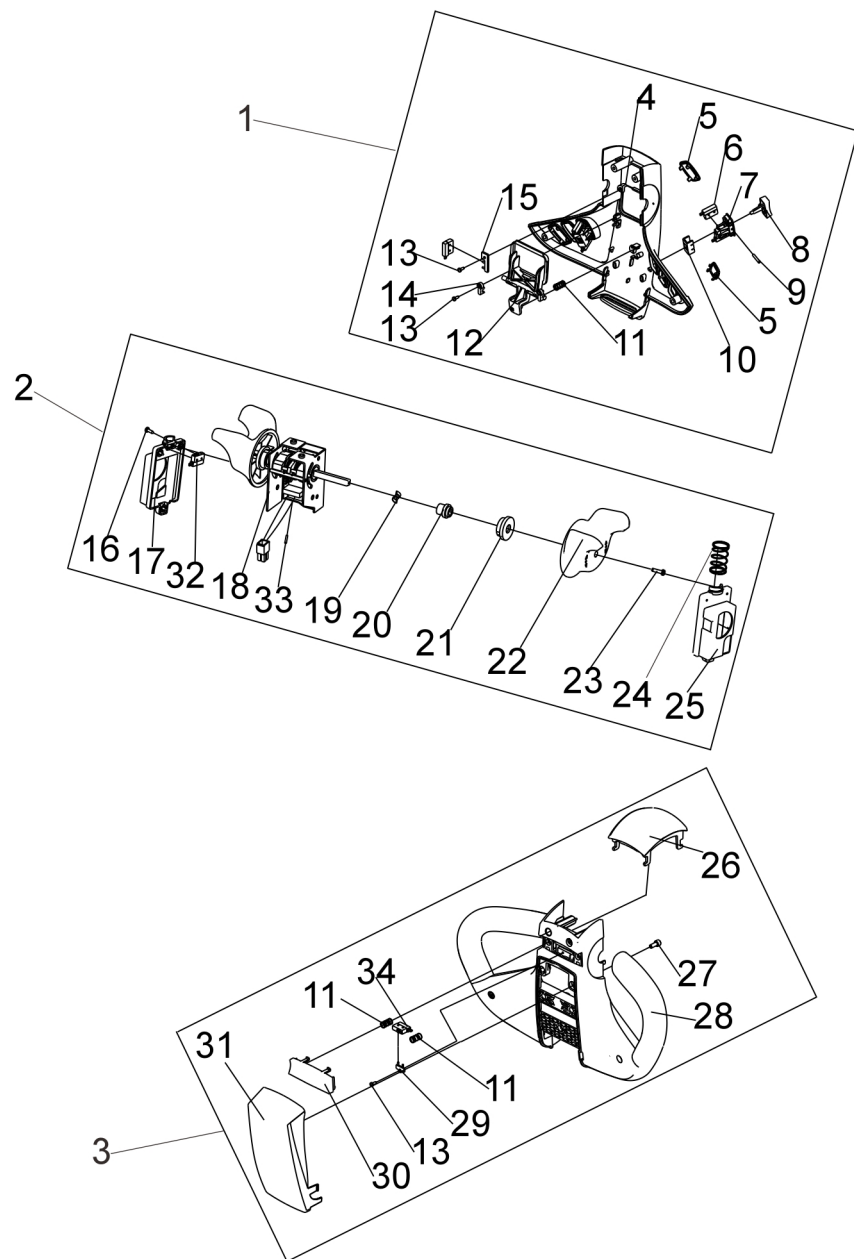


Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
B1	71501000065	Handle head assembly 手柄头总成	1		02.SB.317514
1	71511000015	Belly Switch 肚皮开关	1		16.0038
2	71511000016	Spring 弹簧	1		03.0725
3	71511000001	Upper Cover 上盖	1		02.01.31770
4	71511000014	Button Plug 按钮堵头	4		02.01.317725
5	70103000006	Micro Switch 微动开关	7		
6	71511000007	Lift Button Base 升降按钮底座	2		02.01.317718
7	71511000004	Lift Button 升降按钮	2		02.01.317721
8	71511000017	Cylindrical Pin $\Phi 3 \times 17$ 圆柱销	2		03.0760
9	73109000011	Fixing Sleeve 固定套	2		30.01.3427
10	71511000018	Spring 弹簧	3		03.0726
11	71511000005	Horn Button 喇叭按钮	1		02.01.317723
12	71511000345	Button Clip 按钮卡子	2		02.01.317724
13	30231030002	Screw 螺钉	8		02.SB.PJ.0012
14	71511000107	Install The Card 安装卡	1		02.SB.PJ.0006
15	70132000105	Accelerator Assembly 加速器总成	1		02.01.2155
16	71511000115	Knob 旋钮	2		02.SB.PJ.0027
17	71511000013	Bracket Right 支架右	1		30.01.3424
18	70132000001	Accelerator 加速器	1		02.01.2151
19	30431080001	Wave Washers 波形垫圈	2		03.0735
20	71511000012	Bracket Left 支架左	1		30.01.3423
21	71511000112	Shaft Sleeve 轴外套	2		30.01.3426
22	71511000113	Shaft Jacket 轴外套	2		02.SB.PJ.0025
23	30211030008	Screw M3×12 螺钉	2		03.05364
24	30201050009	Screw M5×12 螺钉	2		03.0131
25	71511000002	Lower Cover 下盖	1		02.01.31772
26	30201050017	Screw M5×25 螺钉	2		03.01410
27	30201050019	Screw M5×55 螺钉	2		03.0751

1.5 Handle head assembly(Combination lock power off meter)
手柄头总成(密码锁/不带电量表)

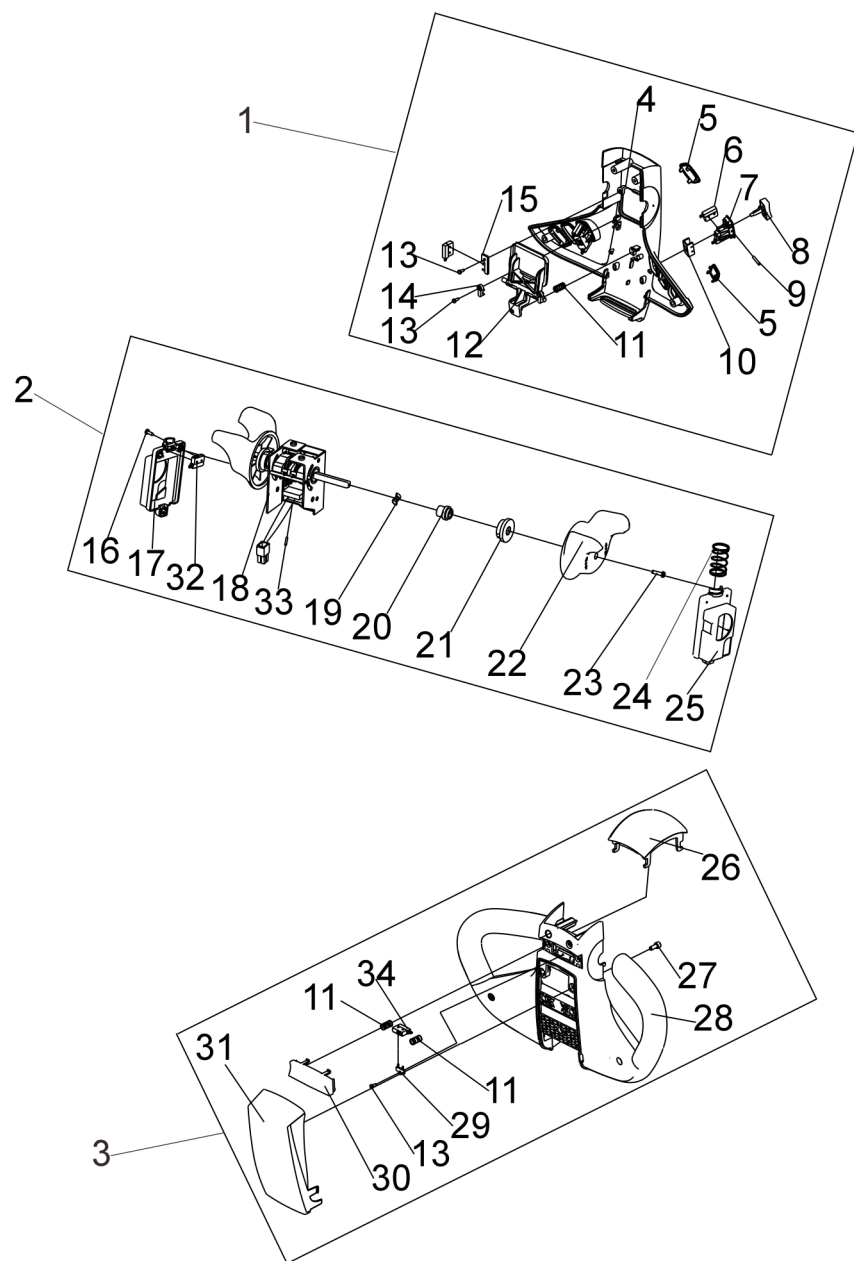
[illegible]

1.6 Handle head assembly
手柄头总成(龟速，刷卡器蓝牙指纹三合一)

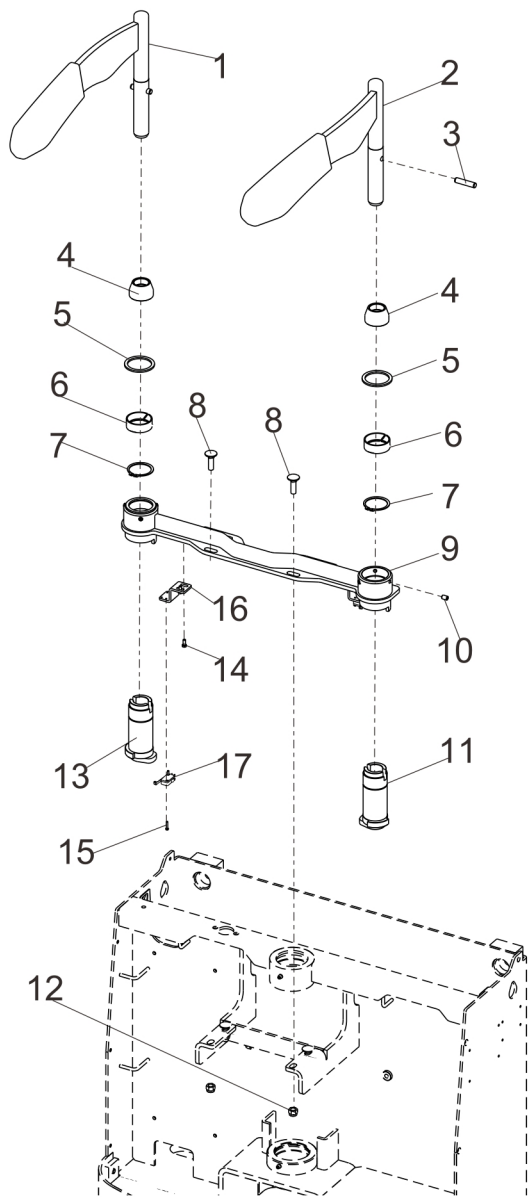


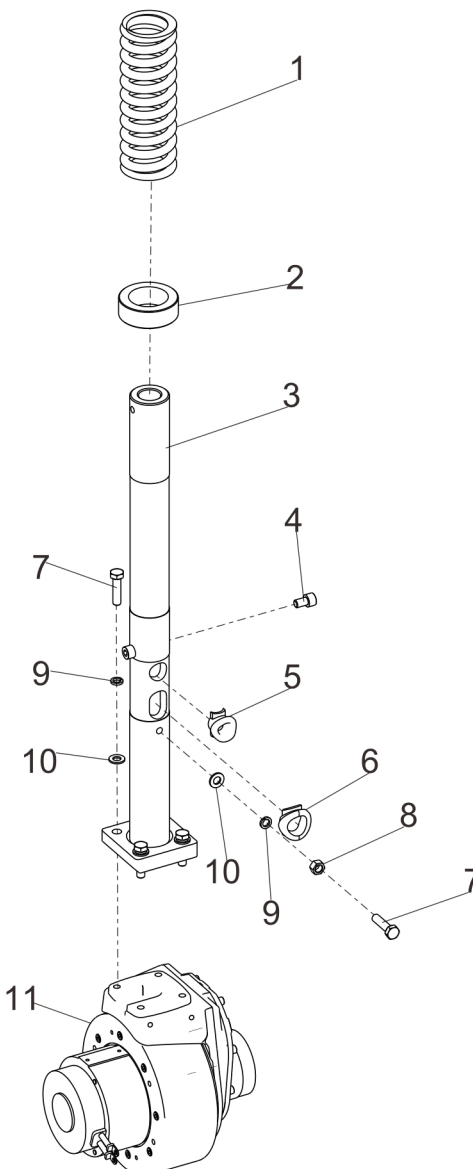
Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
C1	71501000169	Handle head assembly 手柄头总成	1	250305-	
1	71511000025	Upper Cover Assembly 上盖组件	1		
2	70132000010	Accelerator Assembly 加速器组件	1		
3	71511000435	Lower Cover Assembly 下盖组件	1		
4	71511000001	Upper Cover 上盖	1		02.01.31770
5	71511000014	Button Plug 按钮堵头	4		02.01.317725
6	71511000086	Micro switch assembly 微动开关组件	1		
7	71511000007	Lift Button Base 升降按钮底座	2		02.01.317718
8	71511000004	Lift Button 升降按钮	2		02.01.317721
9	71511000017	Cylindrical Pin $\Phi 3 \times 17$ 圆柱销	2		03.0760
10	73109000011	Fixing Sleeve 固定套	2		30.01.3427
11	71511000018	Spring 弹簧	3		03.0726
12	71511000005	Horn Button 喇叭按钮	1		02.01.317723
13	30231030002	Screw 螺钉	4		02.SB.PJ.0012
14	71511000345	Button Clip 按钮卡子	1		02.01.317724
15	71511000107	Install The Card 安装卡	1		02.SB.PJ.0006
16	30231040001	Screw 螺钉	3		03.0758
17	71511000012	Bracket Left 支架左	1		30.01.3423
18	70132000001	Accelerator 加速器	1		02.01.2151
19	30431080001	Wave Washers 波形垫圈	2		03.0735
20	71511000112	Shaft Sleeve 轴内套	2		30.01.3426
21	71511000113	Shaft Jacket 轴外套	2		02.SB.PJ.0025
22	71511000115	Knob 旋钮	2		02.SB.PJ.0027
23	30211030015	Screw M3 $\times$ 12 螺钉	2		
24	71511000016	Spring 弹簧	1		03.0725
25	71511000013	Bracket Right 支架右	1		30.01.3424
26	71511000015	Belly Switch 肚皮开关	1		16.0038
27	30201050009	Screw M5 $\times$ 12 螺钉	2		03.0131

1.6 Handle head assembly
手柄头总成(龟速, 刷卡器蓝牙指纹三合一)

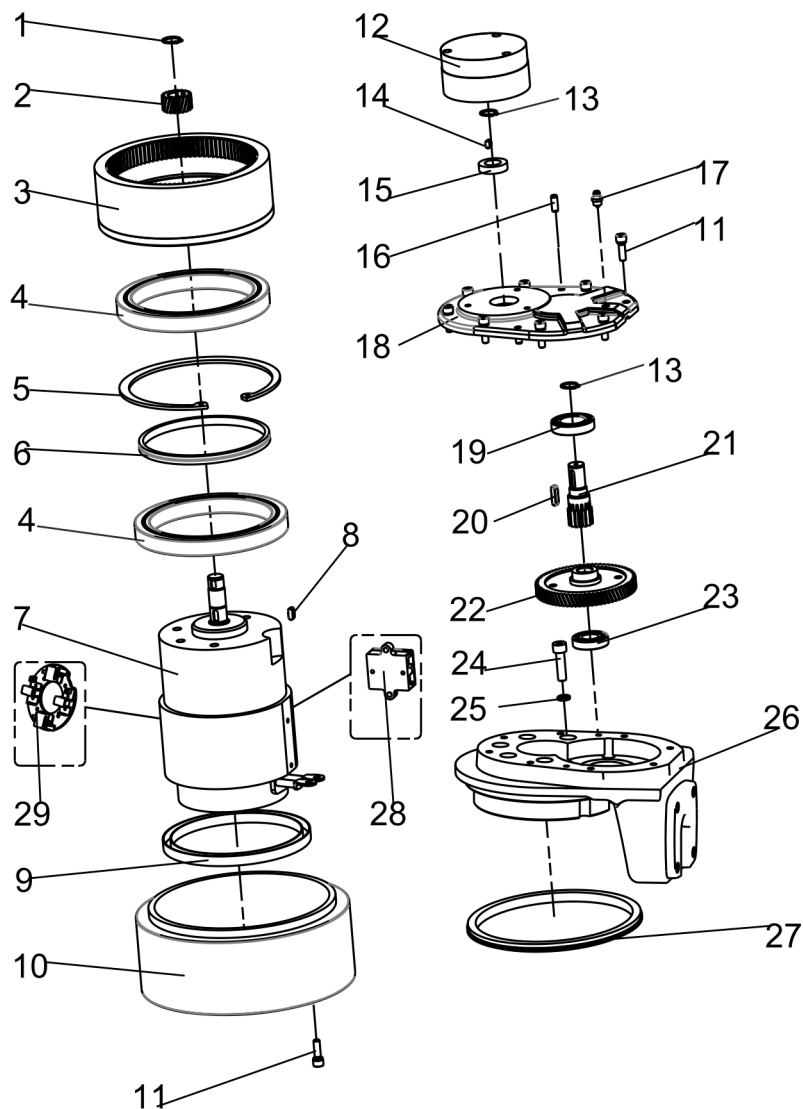
[illegible]

1.7 Arm Guard Assembly 护臂总成

[illegible]

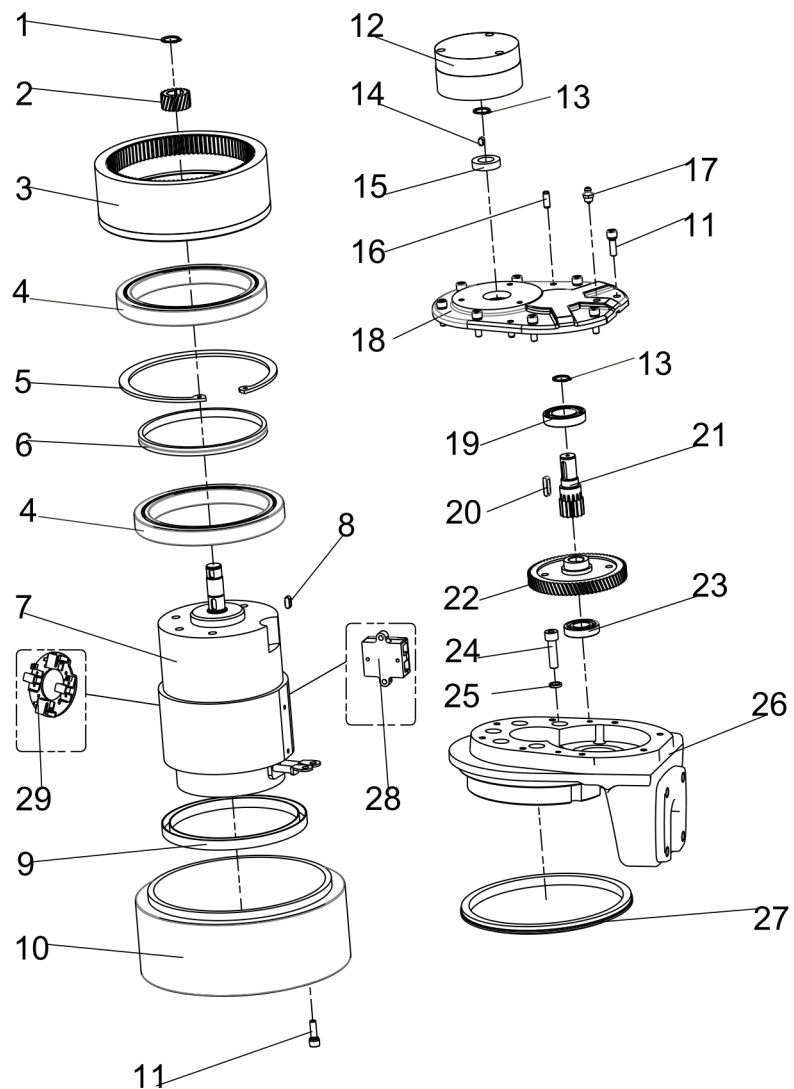
1.801 Long Axis Component 长轴组件								
		Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注	
		A		20102020021	Long Axis Component 长轴组件	1		
		1		50401000032	Spring 压缩弹簧	1		03.0469
		2		50301500002	Cover 下套	1		30.01.2648
		3		20102010847	Long Axis 长轴	1		
		4		30201100021	Screw M10×16 螺钉	2		03.0162
		5		54310000006	Sheath 护套	1		02.XSXC.2126
		6		54310000005	Sheath 护套	1		02.XSXC.2125
		7		30101100003	Bolt M10×40 螺栓	5		03.0741
		8		30301100003	Nut M10 螺母	1		03.0259
		9		30411100002	Spring Washer φ10 弹垫	5		03.0014
		10		30401100002	Flat Washer φ10 平垫	5		03.00513
		11 01	52101000030	Drive 驱动	1	-250315	02.QD.0090	
		11 02	52101000114	Drive 驱动	1	250315-		

1.901 Drive Assembly
驱动总成

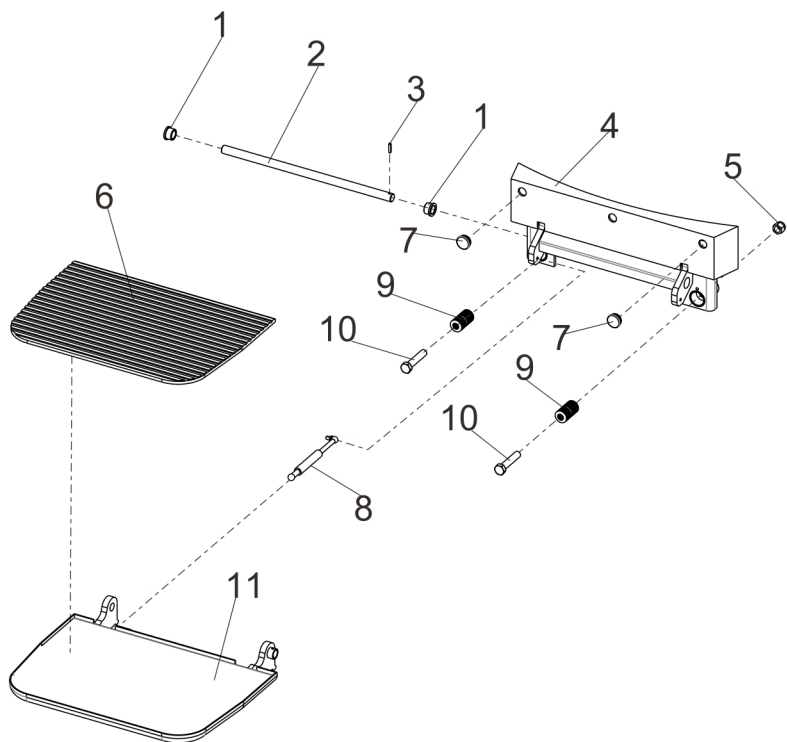


Item 序号		Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
A	01	52101000030	Drive 驱动	1	-250315	02.QD.0090
A	02	52101000114	Drive 驱动	1	250315-	
1		30421160001	Circlip For Shaft Φ16 轴用挡圈 16	1		03.0062
2		52202120001	Driving Gear 主动斜齿轮	1		02.01.00702
3		52201150005	Internal Gear 内齿轮	1		02.01.00684
4		30701120003	Bearing 61824-2RZ 轴承	2		02.01.006810
5		30421000002	Circlip For Hole Φ150 孔用挡圈	1		03.0709
6		52105000040	Spacer 隔套	1		02.01.9294
7		70402000022	Motor 电机	1		02.DJ.00850
8		30601050003	Flat Key Pin 平键销	1		03.0716
9		30802128001	Oil Seal 油封	1		02.01.3703
10		51241000104	Driving Wheel 驱动轮	1		02.QDL.0272
11		30201060003	Screw M6×20 螺钉	16		03.1180
12		55704000001	Brake Assembly 刹车总成	1		02.01.3596
13		30421150001	Circlip For Shaft Φ15 轴用挡圈 15	2		03.0061
14		30601050005	Flat Key Pin 平键销	1		03.0975
15		30802016001	Oil Seal 油封	1		03.0719
16		30501060003	Cylindrical Pin 圆柱销	2		03.0435
17		30821008001	Oil Cup 油杯	1		03.0506
18		52105000041	Gearbox Cover 箱盖	1		02.01.210707
19		30701025001	Bearing 61905 轴承	1		03.90.075
20	01	30601050004	Flat Key Pin 平键销	1	-250315	03.0717
20	02	30601050006	Flat Key Pin 平键销	1	250315-	
21	01	52201150006	Gear 齿轮	1	-250315	02.01.00701
21	02	52201150011	Gear 齿轮	1	250315-	
22	01	52202120004	Gear 齿轮	1	-250315	02.01.00703
22	02	52202120013	Gear 齿轮	1	250315-	
23	01	30701017001	Bearing 16003 轴承	1	-250315	03.90.074

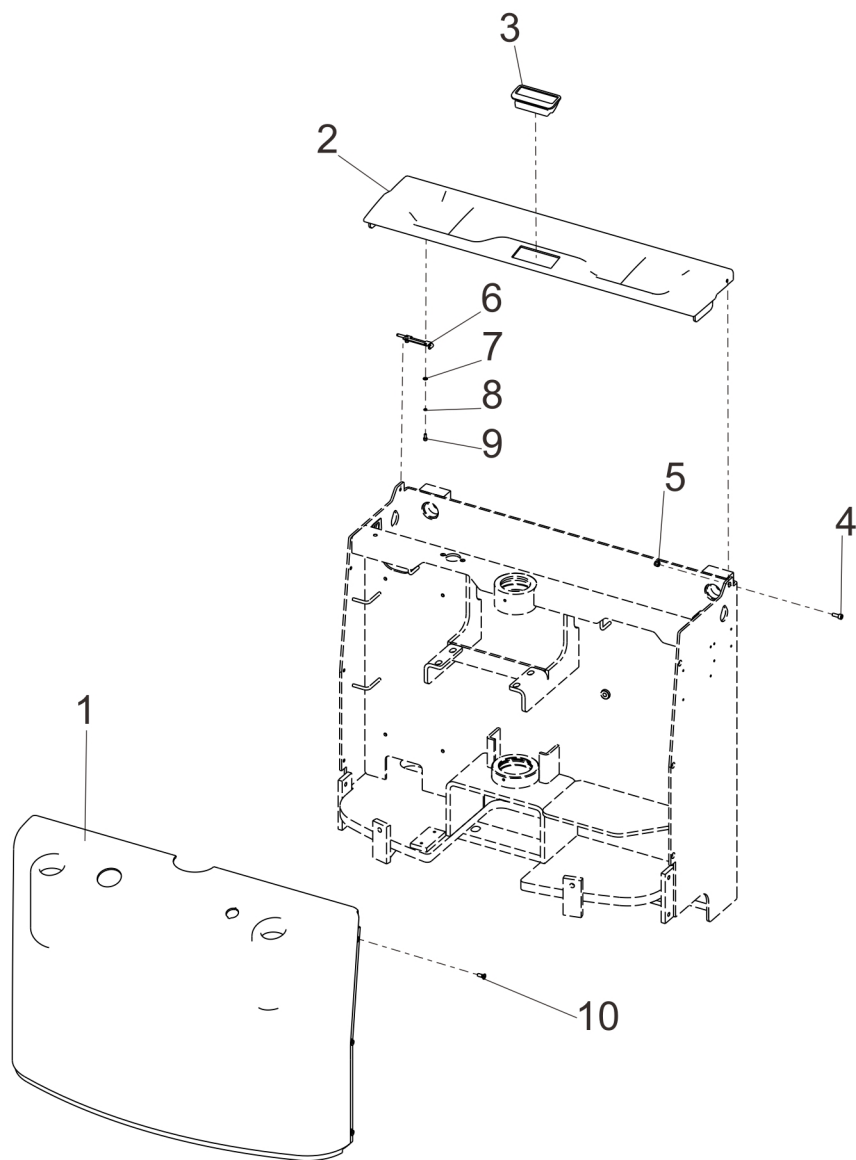
1.901	Drive Assembly
	驱动总成

[illegible]

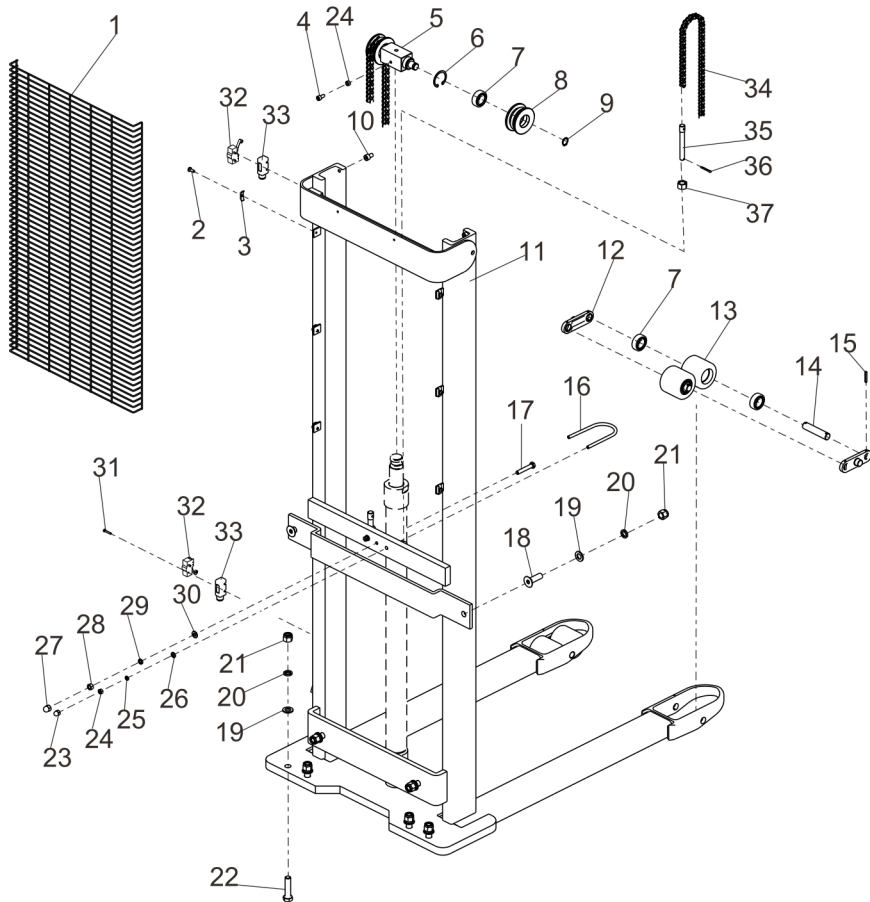
1.10	Pedal Assembly 踏板总成
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[illegible]

1.11	Mask Assembly 面罩总成
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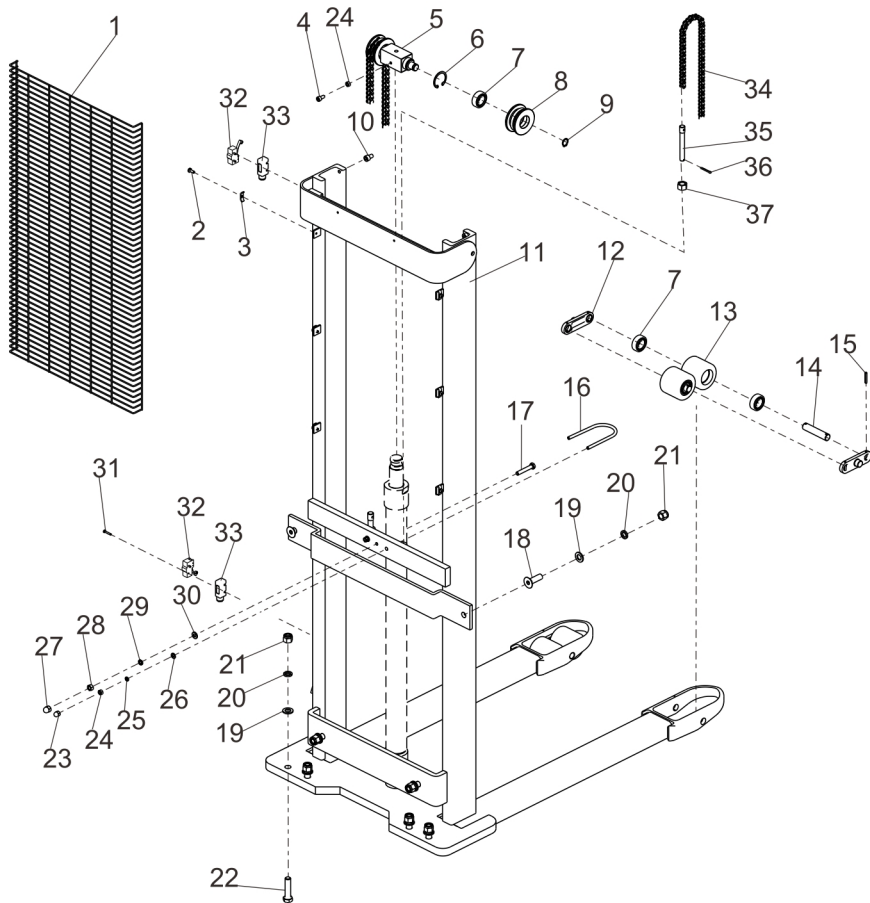
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2.101 Single Door Frame Assembly
单门架总成

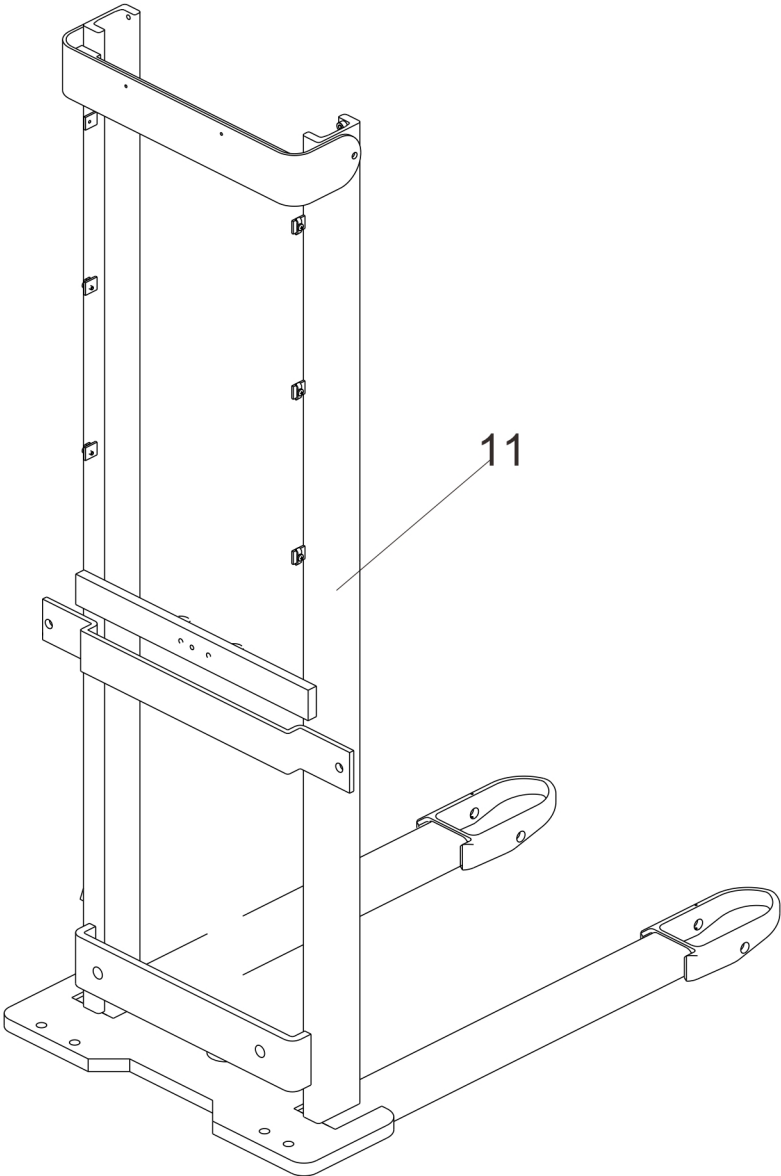


Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
1	10109010039	Guard (1600mm) 防护罩	1		
2	30211060008	Screw M6×16 螺钉	6		03.0228
3	54101000051	Protective Cover Clip 防护罩夹	6		40.31.153
4	01 30201080004	Screw M8×16 螺钉	1	-250315	03.01550
4	02 30201080004	Screw M8×20 螺钉	1	250315-	03.01550
5	20202000243	Top Seat 顶座	1		40.31.057
6	30421470001	Ring Φ47 挡圈	2		03.0028
7	30701020007	Bearing 轴承	10		03.90.057
8	51106000004	Sprocket 链轮	2		40.31.066
9	30421200001	Ring Φ20 挡圈	2		03.0064
10	30201100021	Screw M10×16 螺钉	2		03.0162
11	See annex 1	Outer Door Frame 外门架	1		
12	51251000015	Connecting Plate 连板	4		30.01.1289
13	51241000019	Wheel 轮子	4		02.LZ.0119
14	50101200040	Axle 轴	4		30.01.3459
15	30501050003	Pin 5×35 圆柱销	8		03.0303
16	54102000009	Hoop 抱箍	1		40.31.151
17	30101100005	Bolt M10×60 螺栓	1		03.0382
18	30251160006	Screw M16×52 螺钉	4		03.00984
19	30401160002	Flat Washer Φ16 平垫	8		03.0047
20	30411160002	Spring Washer Φ16 弹垫	8		03.0017
21	30311160001	Locking Nut M16 锁紧螺母	8		03.0247
22	30101160019	Bolt M16×65 螺栓	4		03.0388
23	30351080003	Nut M8 螺母	2		03.0251
24	30301080001	Nut M8 螺母	3		03.0258
25	30411080002	Spring Washer Φ8 弹垫	2		03.0012
26	30401080001	Flat Washer Φ8 平垫	2		03.005
27	30351100004	Nut M10 螺母	1		03.0252

2.101 Single Door Frame Assembly

[illegible]

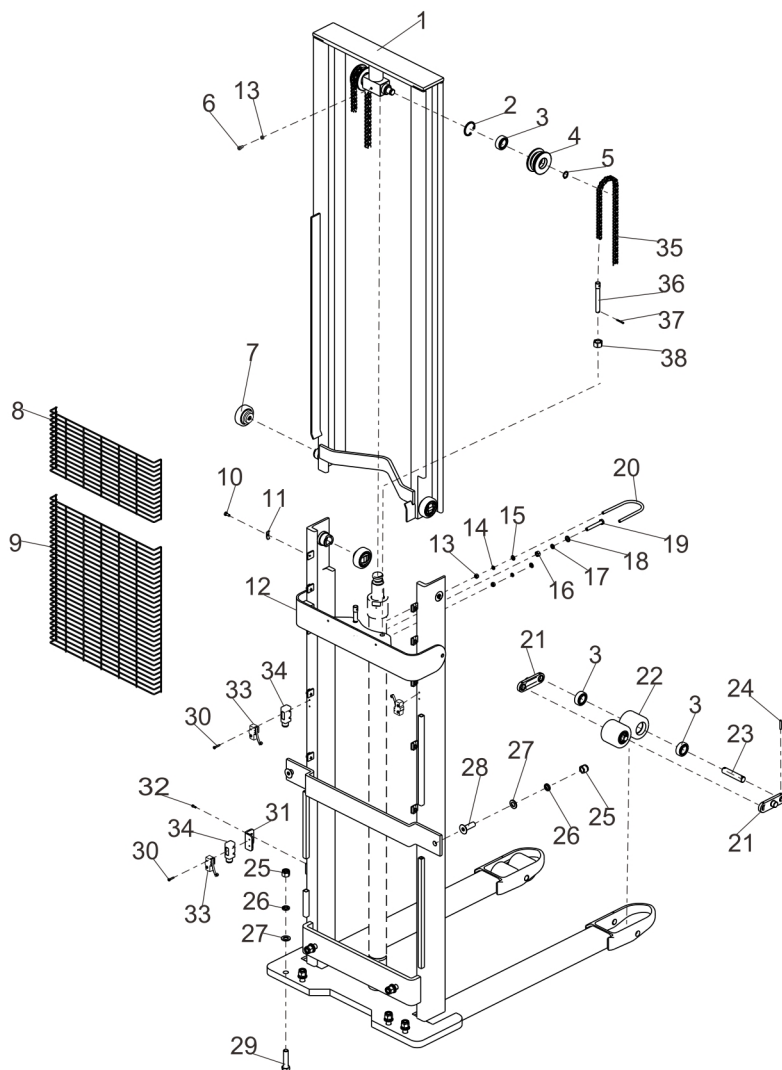
Annex 1
附件 1



Annex 1

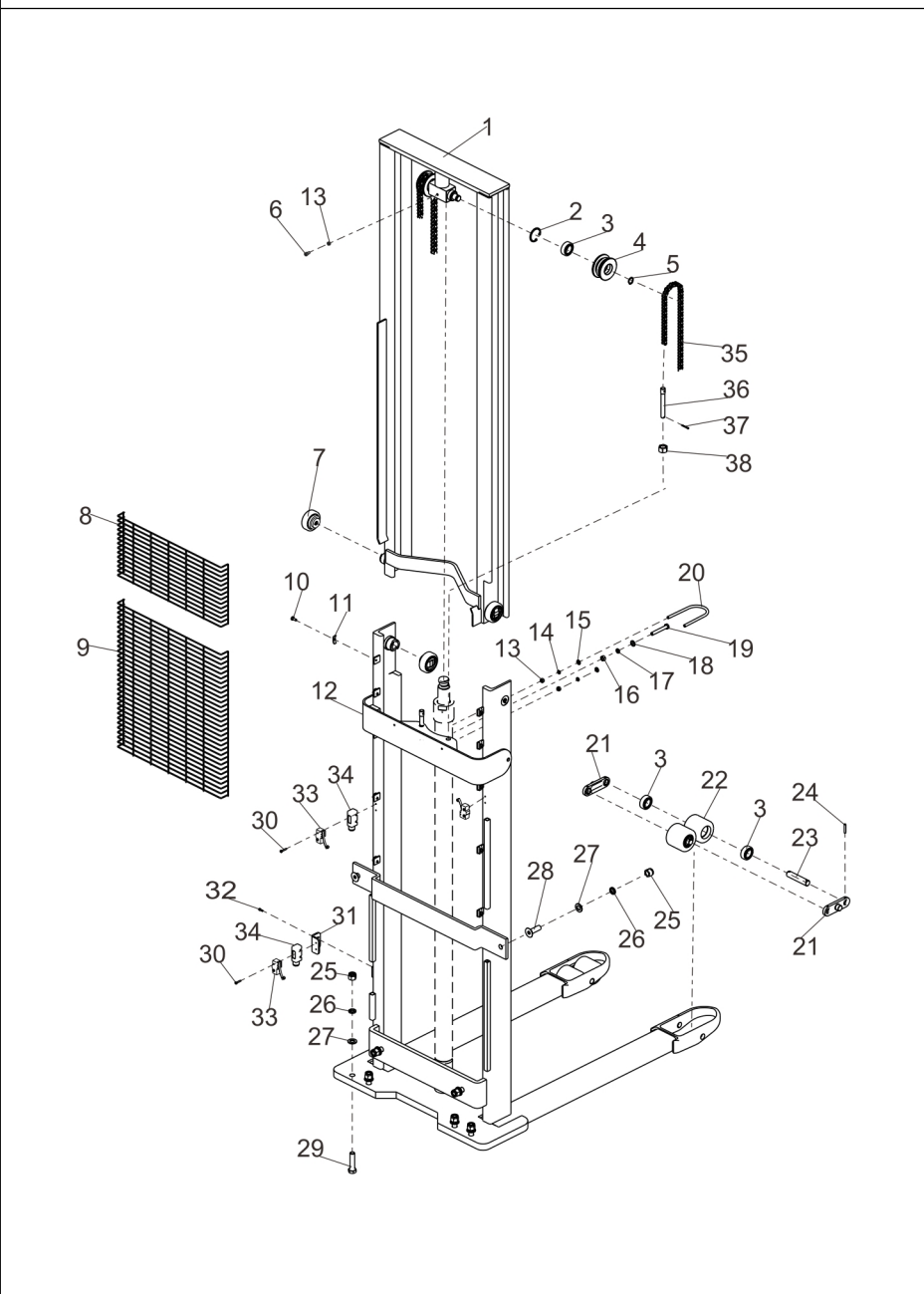
Description 名称	Part No. (Item 11) 代码 (序号 11)	Car leg width 车腿宽度 (mm)	Lifting Height 起升高度 (mm)	Chain 链条
Frame welding 车架焊合	20102010093	550	1600	/
	20102011475	570	1600	/
	20102010094	650	1600	/
	20102010096	685	1600	/
	20102011476	695	1600	/

2.201 Double Door Frame Assembly
双门架总成

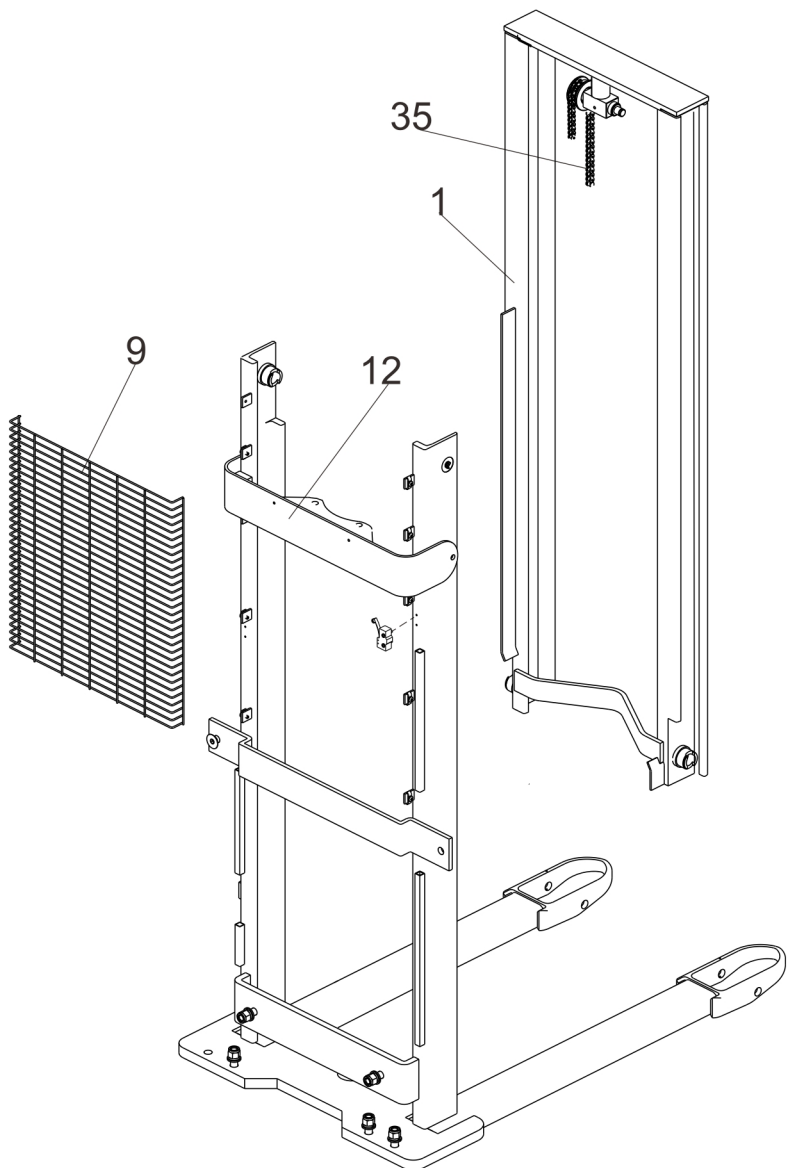


Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
1	See annex 2	In Mast 内门架	1		
2	30421470001	Ring Φ47 挡圈	2		03.0028
3	30701020007	Bearing 6204 轴承	10		03.90.057
4	51106000004	Sprocket 链轮	2		40.31.066
5	30421200001	Ring Φ20 挡圈	2		03.0064
6	30201080004	Screw M8×20 螺钉	1		03.01550
7	51101000006	Contact Roller 组合滚轮	4		
8	10109010002	Guard 防护罩	1		
9	See annex 2	Guard 防护罩	1		
10	30211060008	Screw M6×16 螺钉	8		03.0228
11	54101000051	Protective Cover Clip 防护罩夹	8		40.31.153
12	See annex 2	Outer Door Frame 外门架	1		
13	30301080001	Nut M8 螺母	3		03.0258
14	30411080002	Spring Washer Φ8 弹垫	2		03.0012
15	30401080001	Flat Washer Φ8 平垫	2		03.0050
16	30301100003	Nut M10 螺母	1		03.0259
17	30411100002	Spring Washer Φ10 弹垫	1		03.0014
18	30401100002	Flat Washer Φ10 平垫	1		03.00513
19	30101100005	Bolt M10×60 螺栓	1		03.03820
20	54102000009	Hoop 抱箍	1		40.31.151
21	51251000015	Connecting Plate 连板	4		30.01.1289
22	51241000019	Wheel 轮子	4		02.LZ.0119
23	50101200040	Axle 轴	4		30.01.3459
24	30501050003	Pin 5×35 圆柱销	8		03.0303
25	30311160001	Locking Nut M16 锁紧螺母	8		03.0247
26	30411160002	Spring Washer Φ16 弹垫	8		03.0017
27	30401160002	Flat Washer Φ16 平垫	8		03.0047
28	30251160006	Screw M16×52 螺钉	4		03.00984

2.201	Double Door Frame Assembly 双门架总成
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[illegible]

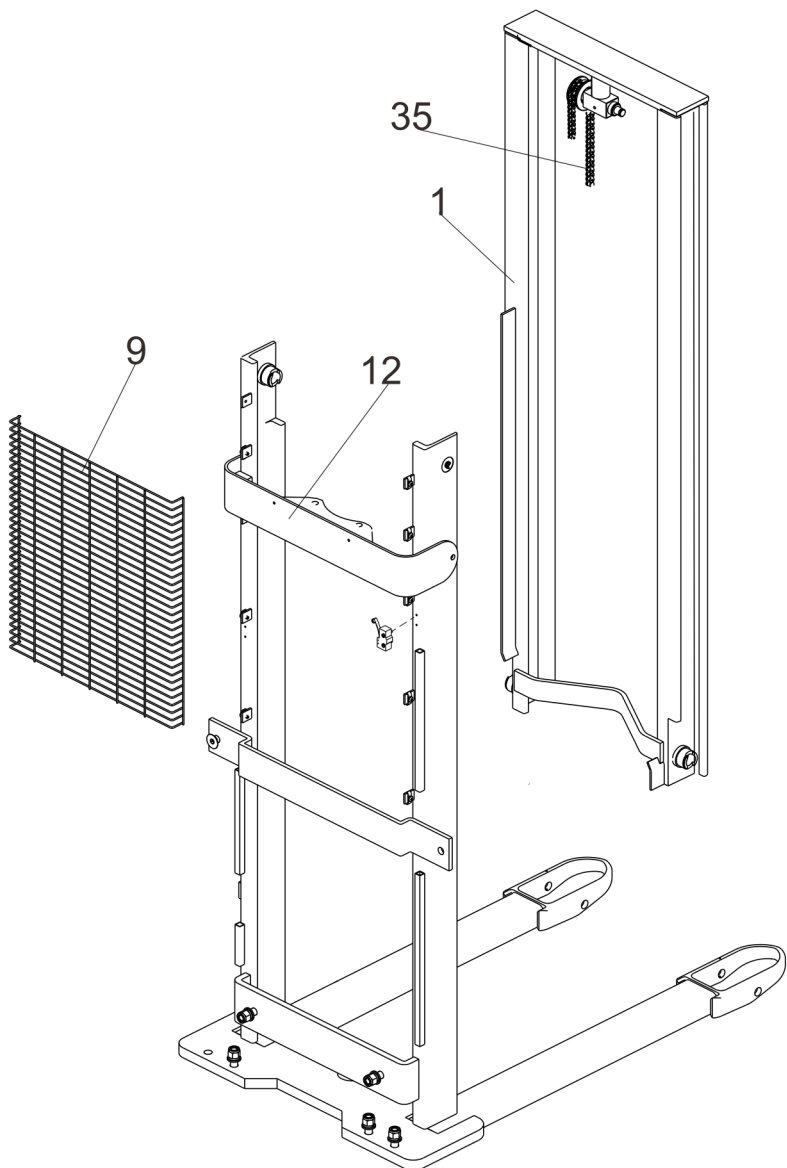
Annex 2
附件 2



Annex 2

Car leg width 车腿宽度 (mm)	Lifting Height 起升高度 (mm)	Outer Door Frame (Item 12) 外门架 (序号 12)	In Mast (Item 1) 内门架 (序号 1)	Chain (Item 35) 链条 (序号 35)	Guard (Item 9) 防护罩 (序号 9)
550	2000	20102012661	20102011827	53102000018	10109010015
570		20102012678			
650		20102012691			
685		20102012751			
695		20102012724			
550	2100	20102012662	20102012739	53102000028	10109010025
570		20102012679			
650		20102012692			
685		20102012708			
695		20102012725			
550	2200	20102012663	20102012740	53102000030	10109010017
570		20102012680			
650		20102012693			
685		20102012709			
695		20102012726			
550	2300	20102012664	20102012741	53102000004	10109010018
570		20102012681			
650		20102012694			
685		20102012710			
695		20102012727			
550	2400	20102012665	20102012742	53102000004	10109010123
570		20102012682			
650		20102012695			
685		20102012711			
695		20102012728			

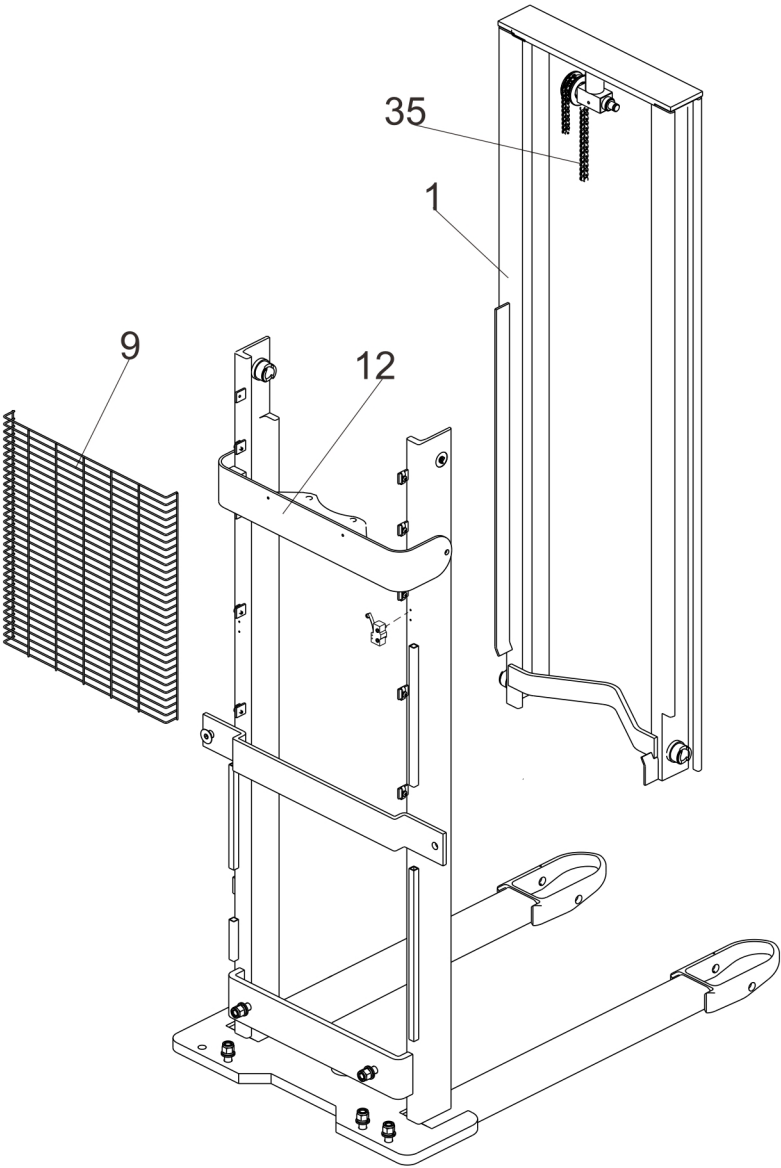
Annex 2
附件 2



Annex 2

Car leg width 车腿宽度 (mm)	Lifting Height 起升高度 (mm)	Outer Door Frame (Item 12) 外门架 (序号 12)	In Mast (Item 1) 内门架 (序号 1)	Chain (Item 35) 链条 (序号 35)	Guard (Item 9) 防护罩 (序号 9)
550	2500	20102012666	20102011488	53102000022	10109010138
570		20102011486			
650		20102012696			
685		20102012712			
695		20102011487			
550	2600	20102010001	20102011489	53102000008	10109010019
570		20102011479			
650		20102010072			
685		20102010073			
695		20102011480			
550	2700	20102012667	20102012743	53102000007	10109010008
570		20102012683			
650		20102012697			
685		20102012713			
695		20102012729			
550	2800	20102012668	20102012744	53102000011	10109010034
570		20102012684			
650		20102012698			
685		20102012714			
695		20102012730			
550	2900	20102012669	20102012745	53102000011	10109010116
570		20102012685			
650		20102012699			
685		20102012715			
695		20102012731			

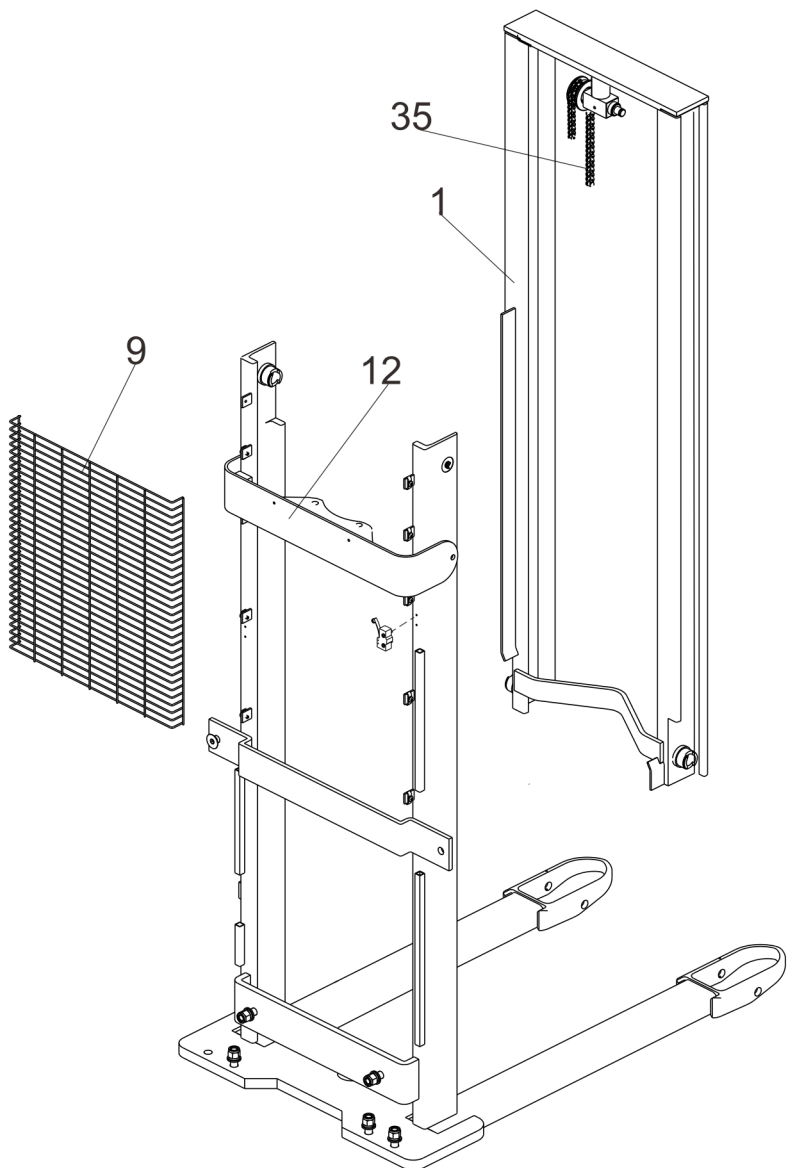
Annex 2
附件 2



Annex 2

Car leg width 车腿宽度 (mm)	Lifting Height 起升高度 (mm)	Outer Door Frame (Item 12) 外门架 (序号 12)	In Mast (Item 1) 内门架 (序号 1)	Chain (Item 35) 链条 (序号 35)	Guard (Item 9) 防护罩 (序号 9)
550	3000	20102010075	20102011490	53102000010	10109010043
570		20102011481			
650		20102010076			
685		20102010078			
695		20102011482			
550	3100	20102012670	20102012746	53102000009	10109010035
570		20102012686			
650		20102012700			
685		20102012716			
695		20102012732			
550	3200	20102010079	20102011491	53102000009	10109010046
570		20102011496			
650		20102010081			
685		20102010082			
695		20102011483			
550	3300	20102012671	20102011492	53102000012	10109010036
570		20102011497			
650		20102012701			
685		20102012717			
695		20102011484			
550	3400	20102012672	20102012747	53102000005	10109010039
570		20102012687			
650		20102012702			
685		20102012718			
695		20102012733			

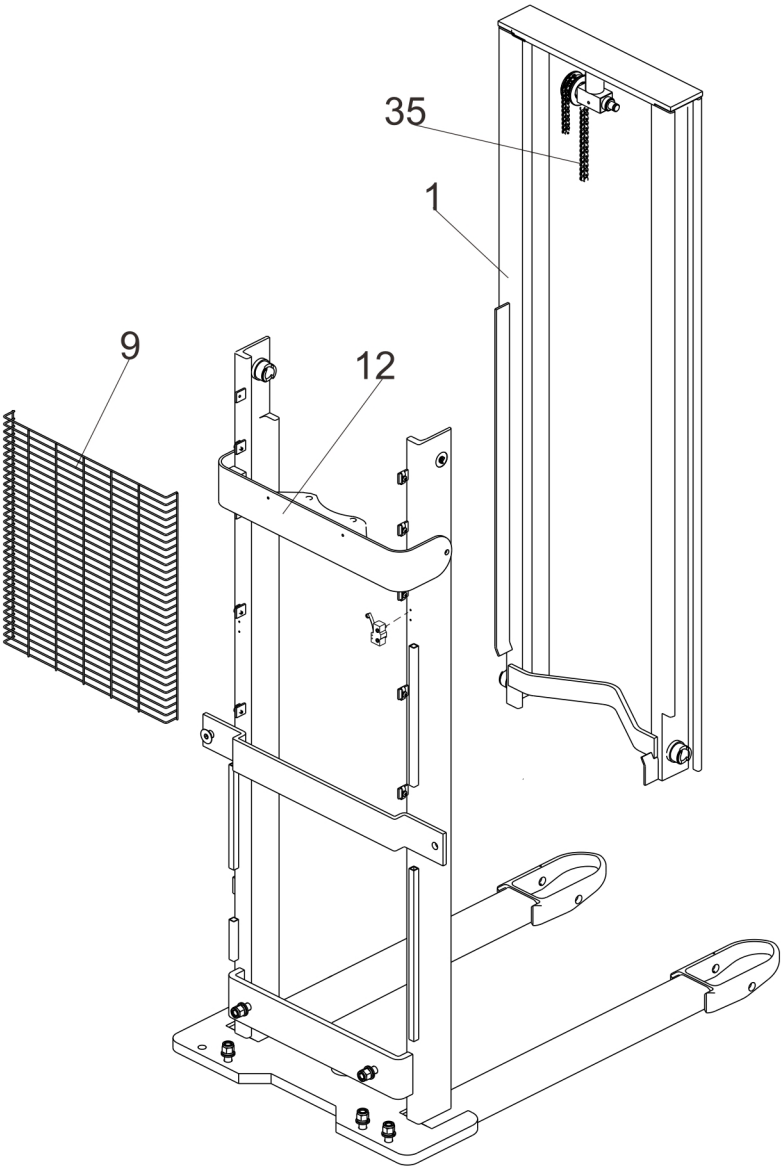
Annex 2
附件 2



Annex 2

Car leg width 车腿宽度 (mm)	Lifting Height 起升高度 (mm)	Outer Door Frame (Item 12) 外门架 (序号 12)	In Mast (Item 1) 内门架 (序号 1)	Chain (Item 35) 链条 (序号 35)	Guard (Item 9) 防护罩 (序号 9)
550	3500	20102012673	20102011499	53102000015	10109010005
570		20102011501			
650		20102012703			
685		20102012719			
695		20102012734			
550	3600	20102010084	20102011493	53102000016	10109010006
570		20102011498			
650		20102010085			
685		20102010087			
695		20102011485			
550	3700	20102012674	20102012748	53102000013	10109010037
570		20102012688			
650		20102012704			
685		20102012720			
695		20102012735			
550	3800	20102012675	20102012749	53102000020	10109010117
570		20102012689			
650		20102012705			
685		20102012721			
695		20102012736			
550	3900	20102012676	20102012750	53102000020	10109010011
570		20102012690			
650		20102012706			
685		20102012722			
695		20102012737			

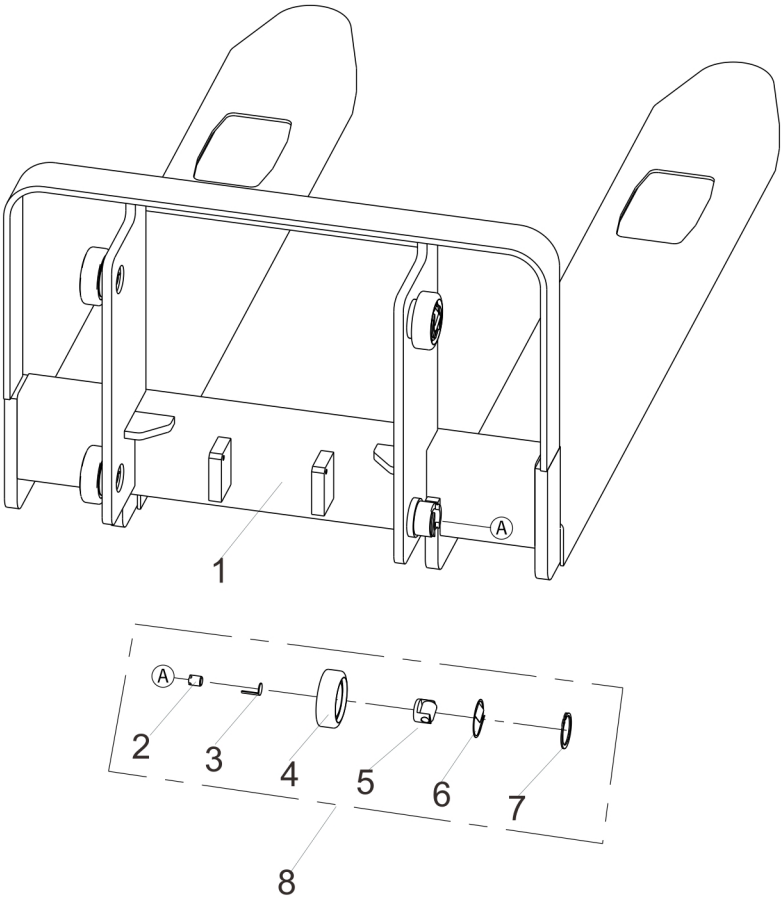
Annex 2
附件 2



Annex 2

Car leg width 车腿宽度 (mm)	Lifting Height 起升高度 (mm)	Outer Door Frame (Item 12) 外门架 (序号 12)	In Mast (Item 1) 内门架 (序号 1)	Chain (Item 35) 链条 (序号 35)	Guard (Item 9) 防护罩 (序号 9)
550	4000	20102012677	20102011500	53102000020	10109010007
570		20102011502			
650		20102012707			
685		20102012723			
695		20102012738			

2.3 Tray Rack Assembly
托盘架总成

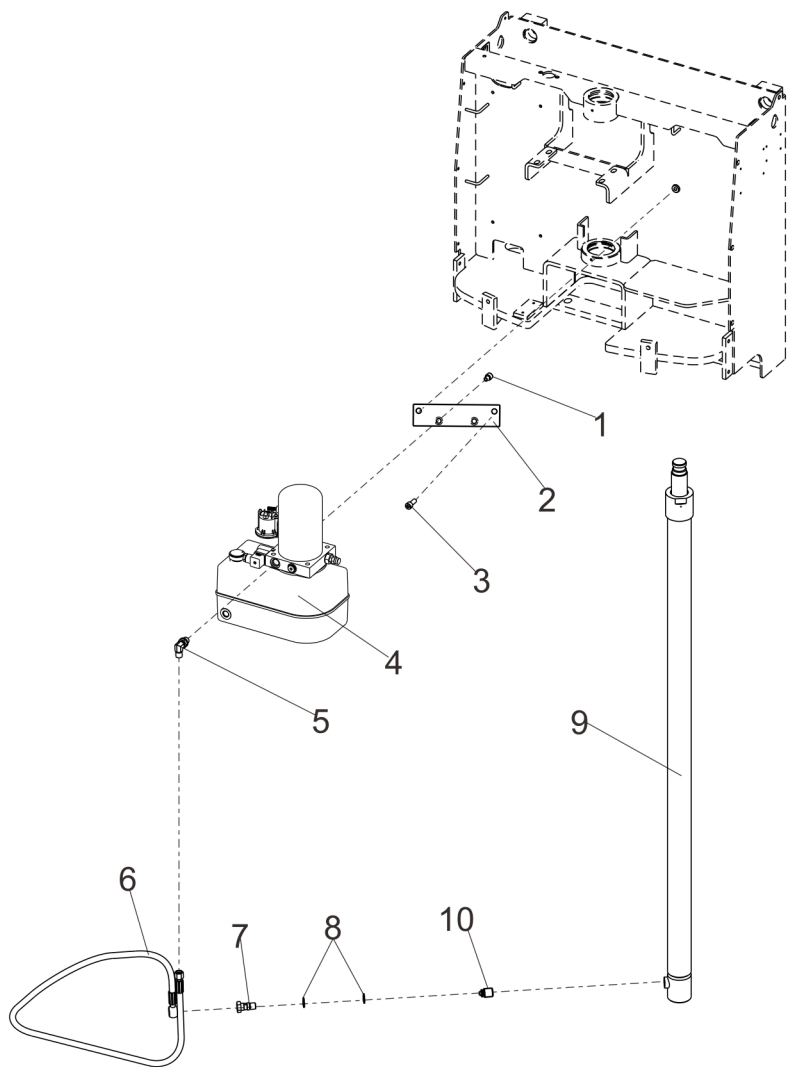


Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注
A	See annex 3	Tray Rack Assembly 托盘架总成	1		
1	See annex 3	Fork Frame 托盘架	1		
2	51103000020	Screw 调节螺丝	4		
3	51103000019	Loose Proof Sheet 防松片	4		
4	51102000012	Roller 滚轮	4		02. 01. 3073
5	51103000018	Support 支架	4		
6	51103000017	Dust Sheet 防尘片	4		
7	30421400001	Retainer Ring 轴用挡圈	4		03. 0070
8	51101000006	Roller Assembly 滚轮总成	4		

Annex 3

Tray Rack Assembly 托盘架总成	Tray Rack (Item 1) 托盘架 (序号 1)	Fork Width 货叉宽度 (mm)	Lifting Height 起升高度 (mm)
20302010321	20102010099	550	1600
20302010305	20102011477	570	
20302010309	20102010097	650	
20302010322	20102010100	685	
20302012091	20102011478	695	
20302010280	20102010088	550	2000/2500/2600/2700/ 3000/3200/3300/3600/ 3700/4000
20302010731	20102010443	570	
20302010239	20102010442	650	
20302010281	20102010091	685	
20302010240	20102010444	695	

3.1	Hydraulic System 液压系统
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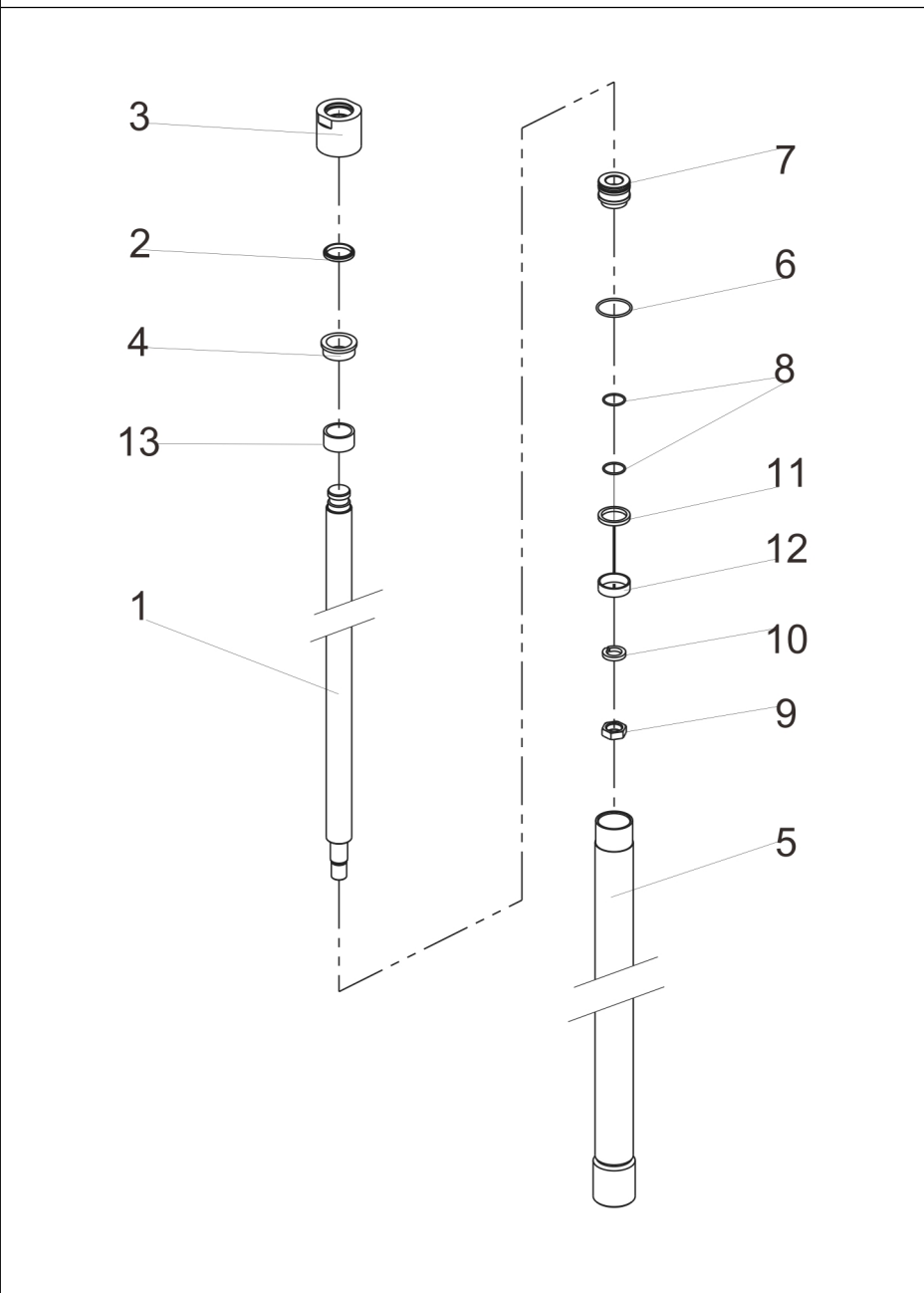
3.2 Power Unit Assembly

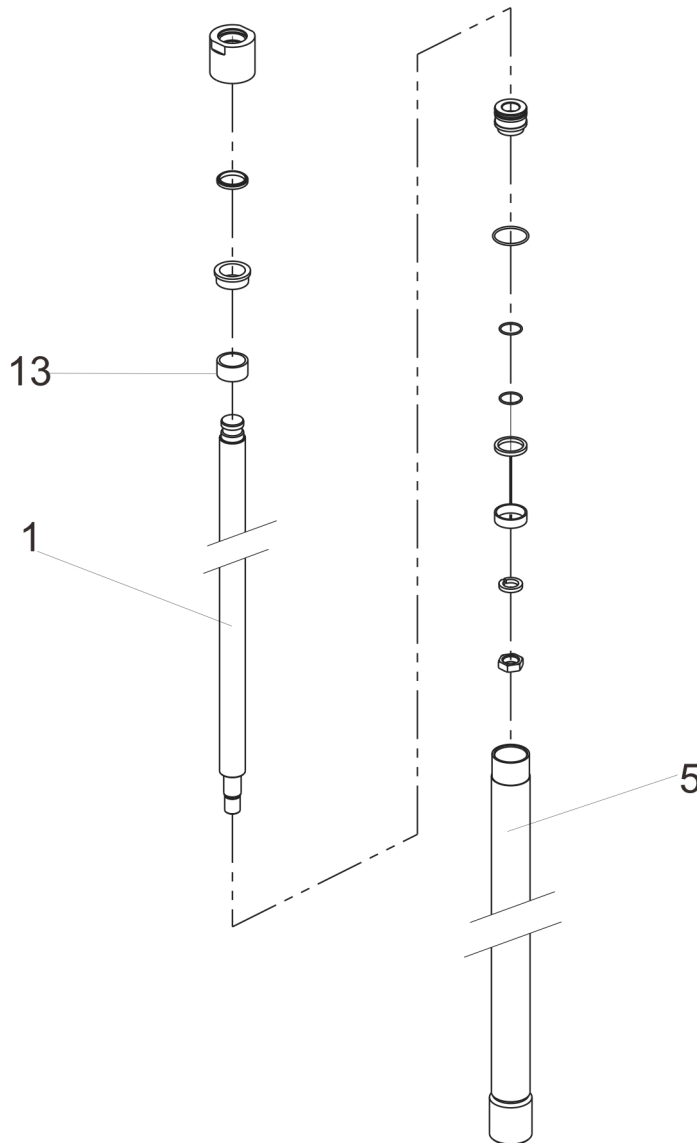
动力单元组件

This technical drawing is an exploded view of a power unit assembly. It shows the following components from top to bottom: a motor (1) connected to a cable (3) and a relay starter (5); a cover (2) for the motor; a coupling (6) connecting the motor to a central block (7); a relief valve (8) and a pressure valve (9) on the central block; a gasket (10) and a plug (11) below the block; a check valve (12) and a valve element (13) in the line; an electromagnet (14) and an O-ring (15) for the valve assembly; gear pumps (16) with a spring washer (17) and screws (18); a suction pipe (19) leading to a filter (20); a return pipe (21) and a tank cover (22); and a main tank (23) with nuts (24), screws (25), and a brush (26) for maintenance.

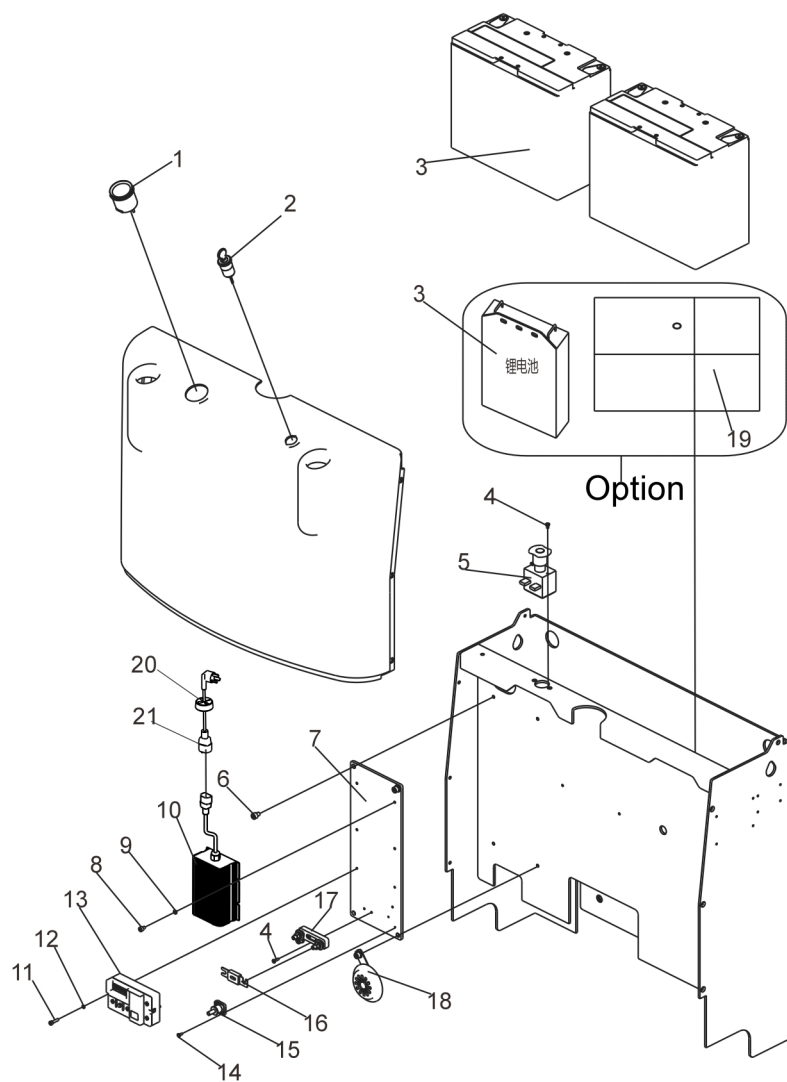
Item		Part No.	Description		Qty	Applied Date	Remark
序号		代码	名称		数量	适用日期	备注
A		40401024080	Power Unit Assembly	动力单元组件	1		02. DLDY. 3471
1		70402000009	Motor	电机	1		02. DJ. 21040
2		54312000001	Cover	护套	2		02. 01. 2231
3		20102030023	Cable	连接线	1		
4		30211050008	Screw	螺钉	2		
5		70303000006	Relay Starter	接触器	1		02. 01. 2207
6		40411000038	Coupling	联轴器	1		02. DLDY. SJ. 011
7		40407000015	Adapter	中心块	1		02. YYL. 3692
8		40405000040	Relief Valve	溢流阀	1		02. 01. 9029
9		40405000012	Pressure Valve	压力补偿阀	1		02. 01. 9384
10		30803013001	Gasket Φ13	密封垫	1		03. 1067
11		50204000003	Plug	堵头	1		02. 01. 9056
12		40405000038	Check Valve	单向阀	1		02. 01. 9028
13		71531000002	Valve Element	电磁阀	1		02. 01. 9034
14		71531000031	Electromagnet	电磁阀线圈	1		02. 01. 9366
15		30801110003	O-Ring	O型圈	1		02. 01. 0338
16		40402000045	Gear Pumps	齿轮泵	1		02. 01. 9044
17		30411080002	Spring Washer Φ8	弹垫	2		03. 0012
18		30201080040	Screw M8×80	螺钉	2		03. 0877
19		40411000016	Suction Pipe	吸油管	1		02. 01. 9313
20		40412000010	Filter	滤网	1		02. 01. 9051
21		40411000005	Pipe	回油管			
22		40410000022	Cover	油箱盖	1		
23		40409000018	Tank	油箱	1		02. DLDY. SJ. 019
24		30351060003	Nut M6	螺母	4		03. 0922
25		30201060025	Screw M6×35	螺钉	4		03. 0176
26		70431000004	Brush	碳刷	1		

3.3	Lifting Cylinder 起升油缸
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[illegible]

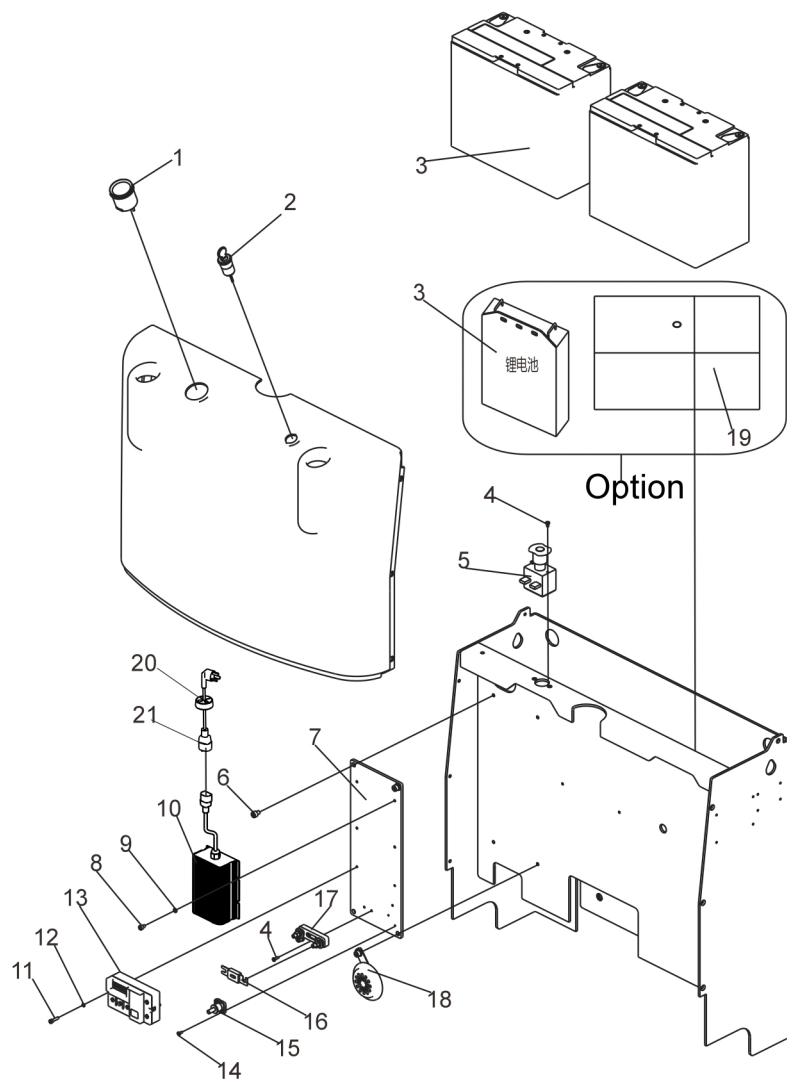
3.4 Lifting Cylinder 起升油缸								
		Annex 4						
		Lifting Height(mm) 起升高度(mm)		1600	2000	2500	2600	2700
		Cylinder Part No. 油缸零件编号	Old Part No.	/	02. YG. 332998	02. YG. 3329950	/	/
			Part No.	40301500356	40301500208	40301500205	40301500332	40301500094
		Piston Rod (Item 1) 活塞杆 (序号 1)	Old Part No.	/	/	40. 31. 123	/	/
			Part No.	40302400089	40302400090	40302400046	40302400070	40302400069
		Cylinder Tube (Item15) 油缸体 (序号 5)	Old Part No.	/	/	33. 001. 0010	/	/
			Part No.	40303500067	40303500068	40303500018	40303500047	40303500048
		Lifting Height(mm) 起升高度(mm)		3000	3200	3300	3500	3600
		Cylinder Part No. 油缸零件编号	Old Part No.	02. YG. 3608	/	/	02. YG. 3329940	02. YG. 20721
			Part No.	40301500227	40301500359	40301500359	40301500203	40301500092
		Piston Rod (Item 1) 活塞杆 (序号 1)	Old Part No.	40. 31. 124	/	40. 31. 125	40. 31. 126	40. 31. 127
			Part No.	40302400047	40302400084	40302400048	40302400049	40302400050
		Cylinder Tube (Item15) 油缸体 (序号 5)	Old Part No.	33. 001. 0011	/	/	33. 001. 0012	/
			Part No.	40303500019	40303500058	40303500058	40303500020	40303500059
		Lifting Height(mm) 起升高度(mm)		3700	4000			
		Cylinder Part No. 油缸零件编号	Old Part No.	02. YG. 20738	/			
			Part No.	40301500099	40301500253			
		Piston Rod (Item 1) 活塞杆 (序号 1)	Old Part No.	40. 31. 128	40. 31. 129			
			Part No.	40302400051	40302400052			
		Cylinder Tube (Item15) 油缸体 (序号 5)	Old Part No.	/	/			
			Part No.	40303500060	40303500061			
		Spacer (Item13) 隔套 (序号 13)	Old Part No.					
			Part No.	40320000006				
		Seal Kit For Cylinder (Item2. 6. 8. 12. 4) 油缸修理包 (序号 2. 6. 8. 12. 4)	Old Part No.					
			Part No.	40331000201				

4.101 Electrical Assembly
电气总成



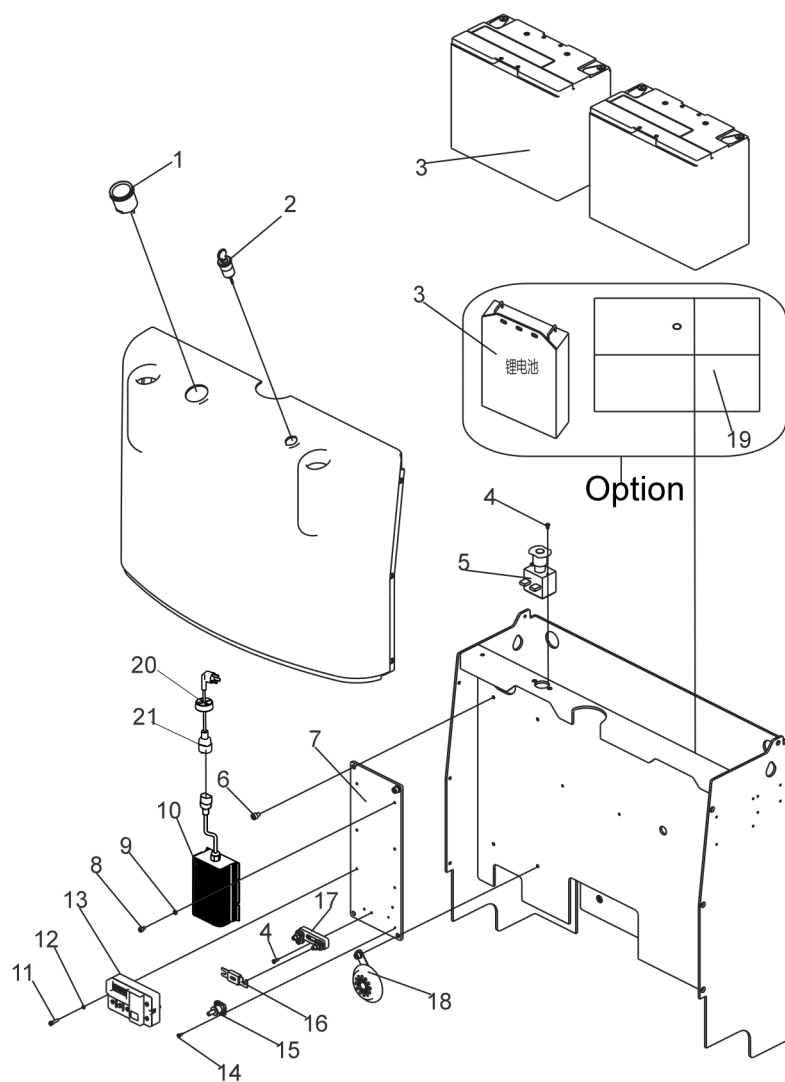
Item 序号		Part No. 代码	Description 名称	Qty 数量	Applied Date 适 用日期	Remark 备注
1	01	70601000006	Electricity Meter 电量表	1	-250410	
1	02	70601000028	Electricity Meter 电量表	1	250410-	
1	02	70601000019	Electricity Meter 电量表	1	250410-	
2		70105000001	Key Switch 锁匙开关	1		02. 01. 2186
3		70502120035	Battery (24V120Ah) 电池	1		02. XDC. 220509
3		70503240054	Battery (24V60Ah) 锂电池	1		02. XDC. 2322
3		70503240106	Battery (24V100Ah) 锂电池	1		
3		70503240226	Battery (24V125Ah) 锂电池	1	-250410	
3		70503240227	Battery (24V150Ah) 锂电池	1	-250410	
4		30211050003	Screw 螺钉	4		03. 02261
5		70104000004	Switch 急停开关	1		02. 01. 9293
6		30201080028	Screw 螺钉	4		
7		70331000417	Mounting Plate 安装板	1		
8		30201060019	Screw 螺钉	4		03. 0146
9		30411060002	Spring Washer 弹垫	4		03. 0011
10		70411010015	Charger (24V15A) 内置铅酸充电器国标	1		
10	01	70412010057	Charger (24V30A) 外置锂电充电器国标	1	-250410	
10		70412010169	Charger (24V30A) 内置锂电充电器国标	1		05. CHB01-2430-V4-2
10	01	70412020112	Charger (24V100A) 外置锂电充电器国标	1	-250410	02. CDQ. 3558
10	01	70412020117	Charger (24V30A) 外置锂电充电器国标	1	-250410	
10	02	70411010014	Charger (24V10A) 内置铅酸充电器国标	1	250410-	
11		30201050016	Screw 螺钉	2		03. 0141
12		30411050001	Spring Washer 弹垫	2		03. 00132
13	01	70302000001	Controller 控制器 (大能)	1	-250410	02. KZQ. 2378
13	01	70302000004	Controller 控制器 (柯蒂斯)	1	-250410	02. KZQ. 21511
13	02	70301000067	Controller 控制器 (1212S-2501)	1	250410-	
13	02	70301000087	Controller 控制器 (1212C-2571)	1	250410-	

4.101 Electrical Assembly
电气总成

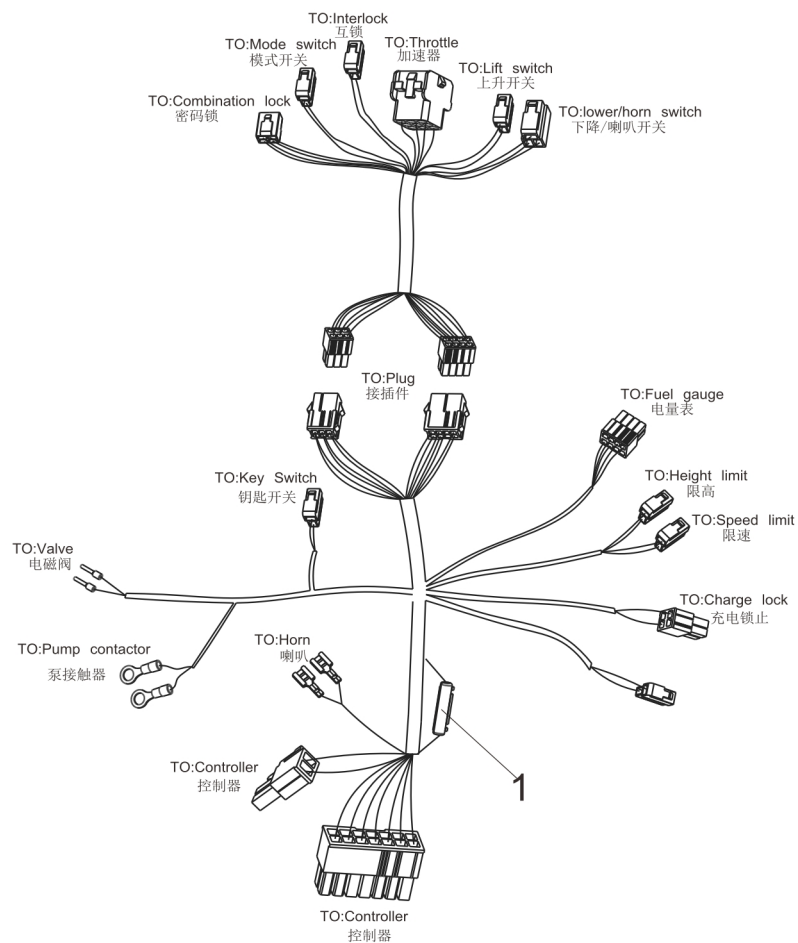


Item		Part No.	Description		Qty	Applied Date	Remark
序号		代码	名称		数量	适用日期	备注
13	02	70301000047	Controller	控制器 (D3-2111)	1	250410-	
14		30211040013	Screw	螺钉	2		03.0230
15		70921000001	Terminal	接线柱	1		16.0543
16		70701000003	Fuse	保险丝	1		02.01.2000
17		70711000001	Fuse Holder	保险丝座	1		02.01.3057
18		70222000002	Horn	喇叭	1		02.01.2218
19		20102013028	Counterweight	配重	1		
20		54331000004	Charger cable holder	充电器线座	1	250410-	
21		70422000001	Charging cable USA	充电线 美标	1	250410-	
21		70422000002	Charging cable ITA	充电线意大利标	1	250410-	
21		70422000003	Charging cable UK	充电线 英标	1	250410-	
21		70422000004	Charging cable ZA	充电线 南非标	1	250410-	
21		70422000005	Charging cable SII	充电线 以色列标	1	250410-	
21		70422000006	Charging cable BR	充电线 巴西标	1	250410-	
21		70422000007	Charging cable AR	充电线 阿根廷标	1	250410-	
21		70422000008	Charging cable AUS	充电线 澳大利亚标	1	250410-	
21		70422000019	Charging cable EU	充电线 欧标	1	250410-	
21		70422000020	Charging cable GB	充电线 国标	1	250410-	
21		70422000025	Charging cable CH	充电线 瑞士标	1	250410-	
21		70422000009	Charging cable GB	充电线 国标	1	250410-	
21		70422000010	Charging cable EU	充电线 欧标	1	250410-	
21		70422000011	Charging cable USA	充电线 美标	1	250410-	
21		70422000012	Charging cable ITA	充电线 意大利标	1	250410-	
21		70422000013	Charging cable UK	充电线 英标	1	250410-	
21		70422000014	Charging cable ZA	充电线 南非标	1	250410-	
21		70422000015	Charging cable SII	充电线 以色列标	1	250410-	
21		70422000016	Charging cable BR	充电线 巴西标	1	250410-	
21		70422000017	Charging cable AR	充电线 阿根廷标	1	250410-	

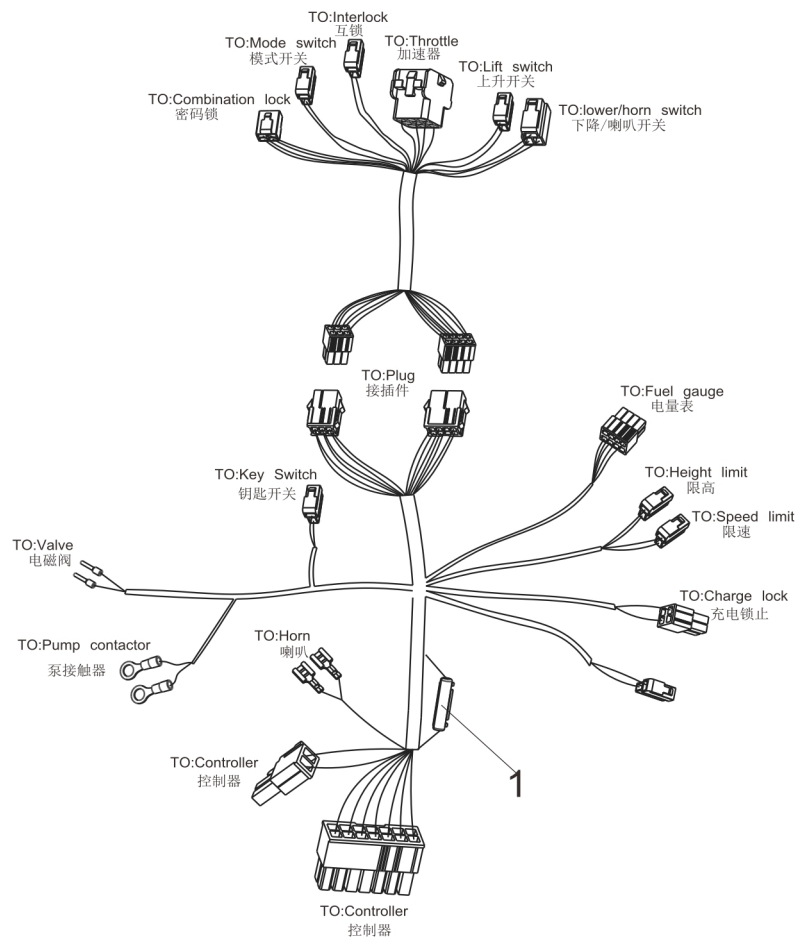
4.101	Electrical Assembly 电气总成
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[illegible]

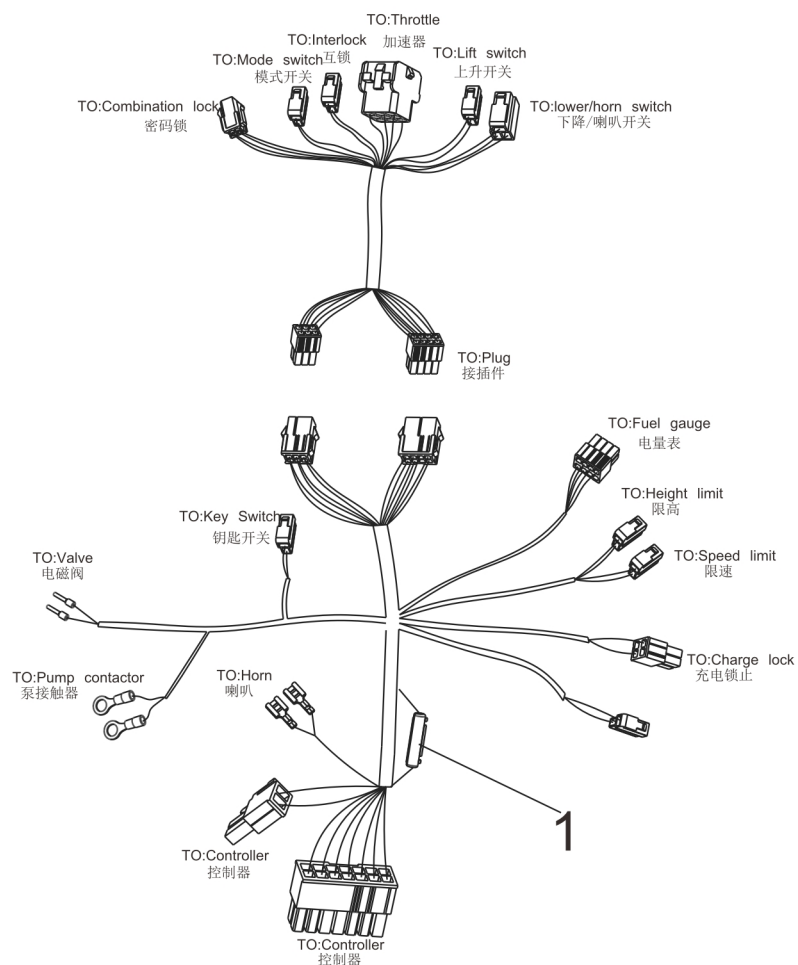
4.2 Wiring Harness Assembly 线束总成 (D3)

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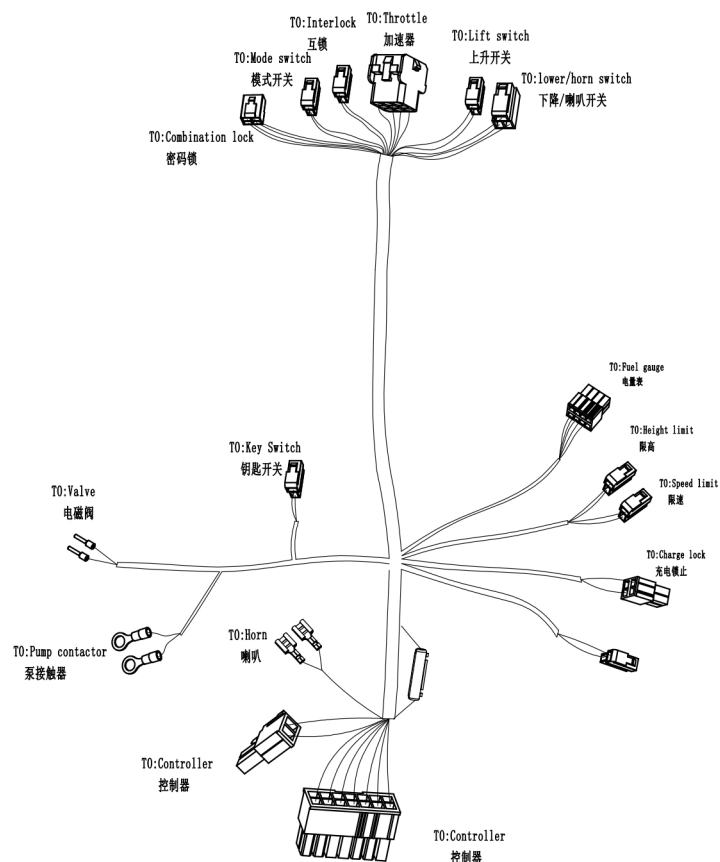
4.3 Wiring Harness Assembly 线束总成 (1212P)

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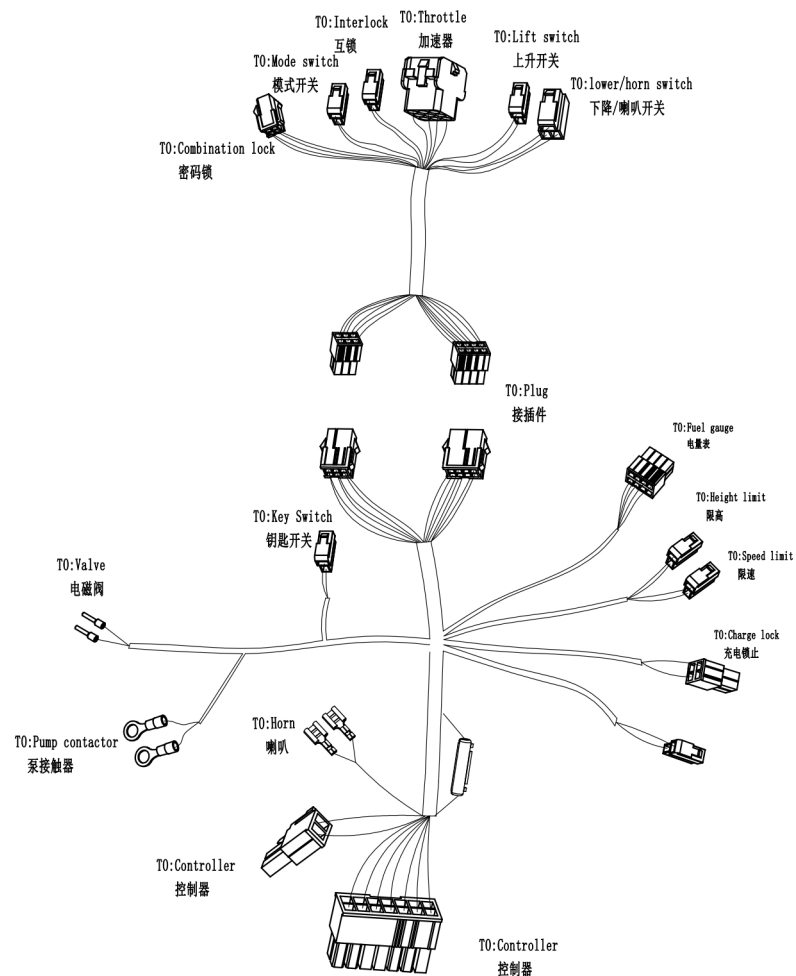
4.4	Wiring Harness Assembly 线束总成(1212S)
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[illegible]

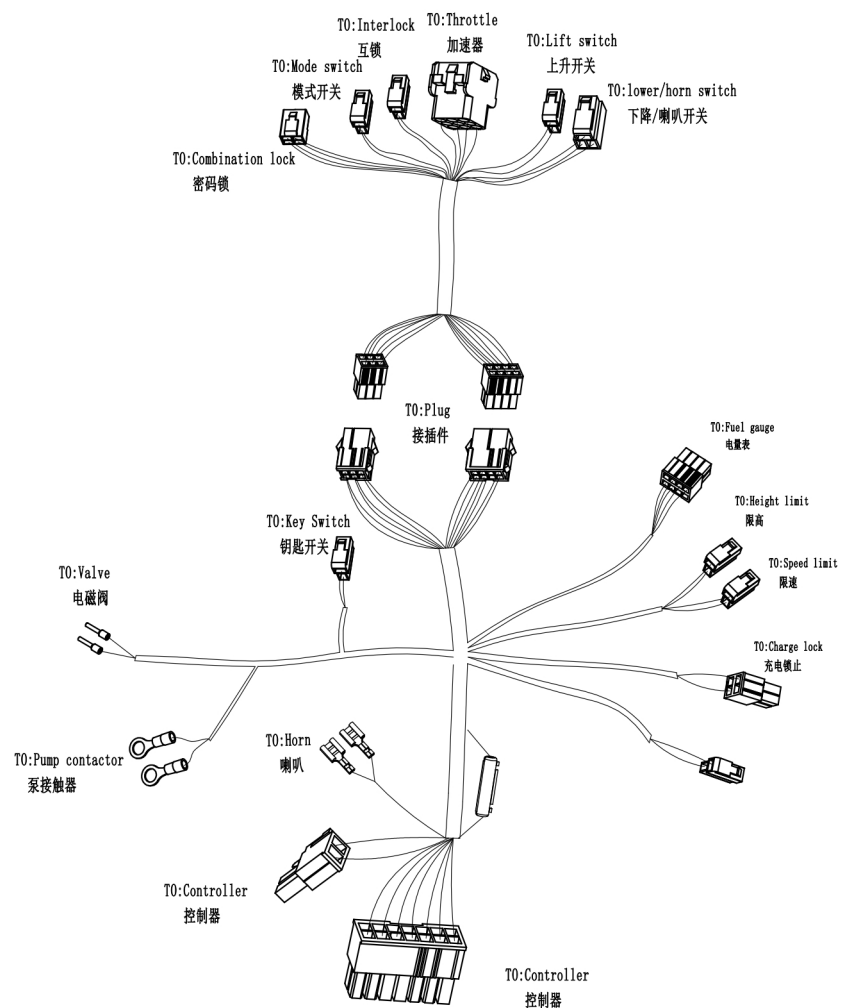
4.5	Wiring Harness Assembly 线束总成 (1212C-2571)
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[illegible]

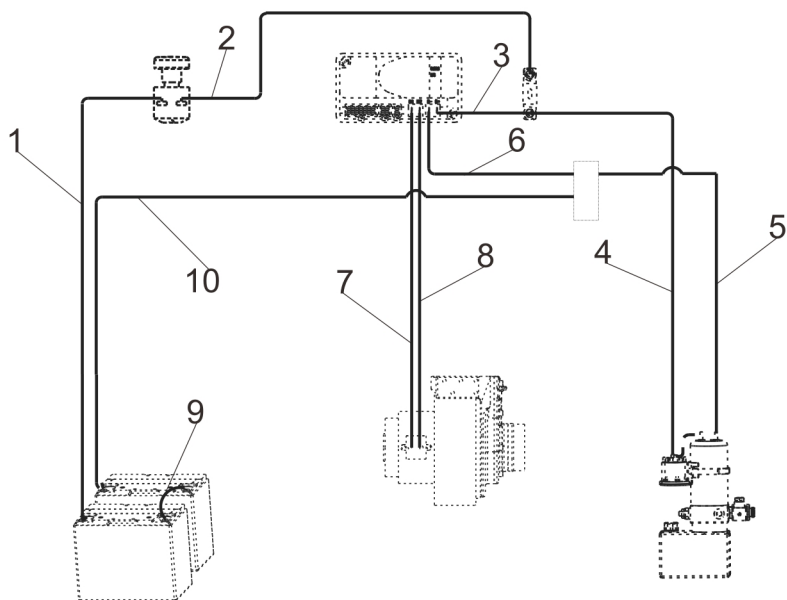
4.6 Wiring Harness Assembly 线束总成 (1212S)

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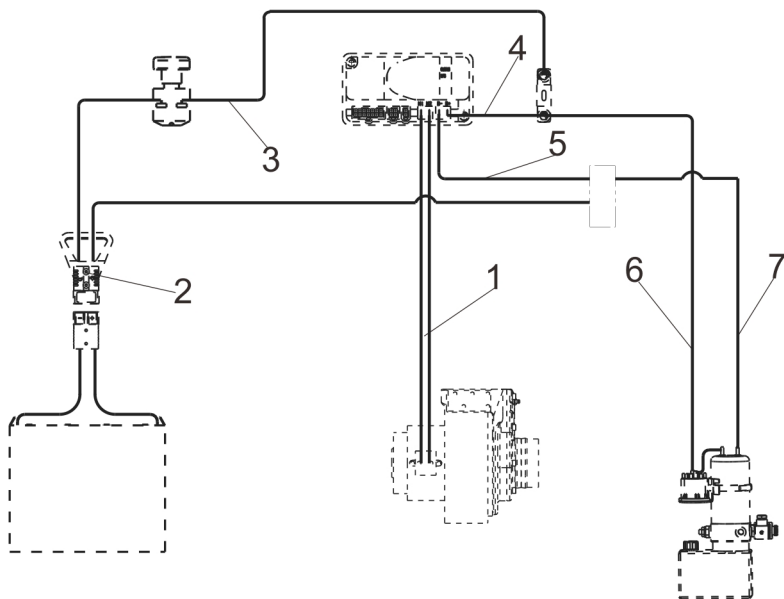
4.7 Wiring Harness Assembly 线束总成 (D3)

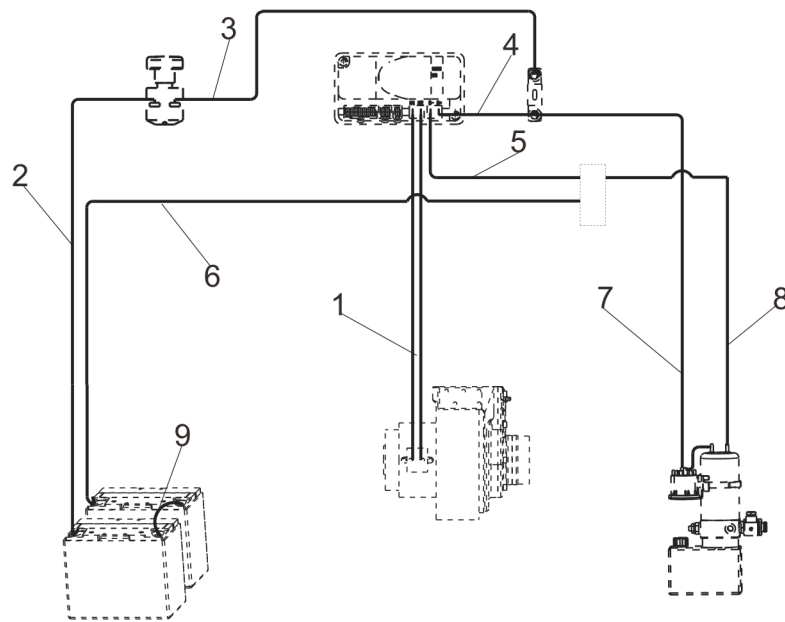
[illegible]

4.8	Cable Assembly(D3 Lead Acid Battery) 电缆总成(D3 铅酸电池)
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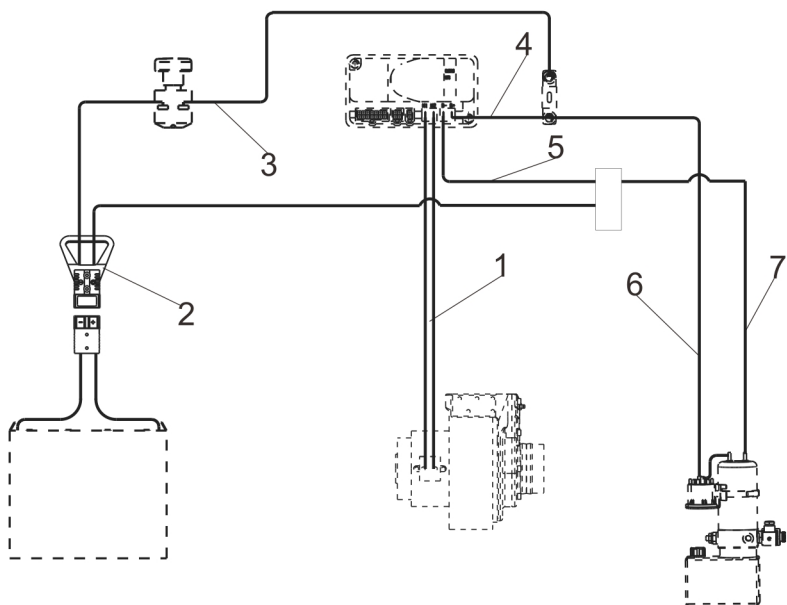
[illegible]

4.9	Cable Assembly (D3 Lithium Battery) 电缆总成(D3 锂电池)
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[illegible]

4.10 Cable Assembly(1212P Lead Acid Battery) 电缆总成(1212P 铅酸电池)								
		Item 序号	Part No. 代码	Description 名称	Qty 数量	Applied Date 适用日期	Remark 备注	
		A		20102030537	Cable Assembly 电缆总成	1		
		1		20102030538	Motor Wire Assembly 电机线材组件	1		
		2		20102030104	Battery - Emergency Stop Cable 电池-急停电缆线	1		
		3		20102030105	Emergency Stop - Safety Cable 急停-保险电缆线	1		
		4		20102030539	Controller Cable+ 控制器正极电缆线	1		
		5		20102030540	Controller Cable- 控制器负极电缆线	1		
		6		20102030110	Battery Negative Terminal - Negative Terminal Cable 电瓶负极-负极接线柱电缆线	1		
		7		20102030107	Pump Motor Cable+ 泵电机正极电缆线	1		
		8		20102030108	Pump Motor Cable- 泵电机负极电缆线	1		
		9		20102030113	Battery Connection Cable 电池连接电缆线	1		

4.11	Cable Assembly (1212P Lithium Battery) 电缆总成(1212P 锂电池)
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